







Assembly Cont'd

General Setup Instructions

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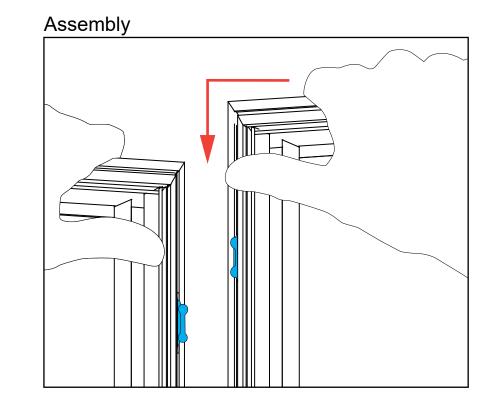
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

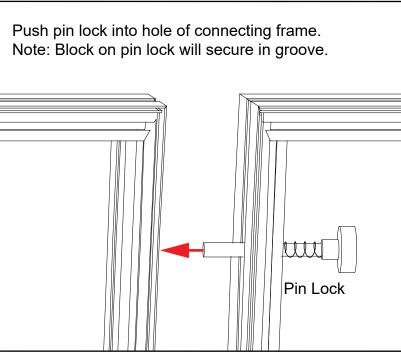
Cleaning & Packing

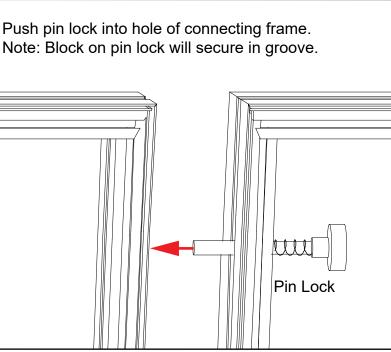
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.





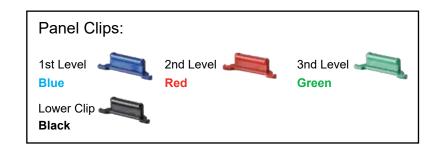


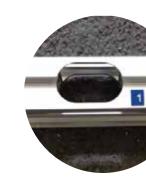
Gravitee Side-by-Side Assembly

- 1) Frames: Place frames side-by-side with one higher than the other, then slide panel down to lock panels securely together.
- 2) Corner Connectors: Repeat Step 1 for installing corner connectors to frames.

Gravitee Side-by-Side Disassembly

- 1) Pull pin lock outwards to disengage.
- 2) Pull frames upward and apart at the same time to detatch.



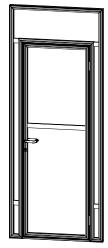




All Gravitee frames are fully assembled. DO NOT DISASSEMBLE FRAMES.

Plungers are located near the top of the panels

Panel numbers are located at the bottom of the panel



Gravitee Door Panel **KEEP DOOR** FULLY ASSEMBLED

<u>e</u> One-Step Wall System

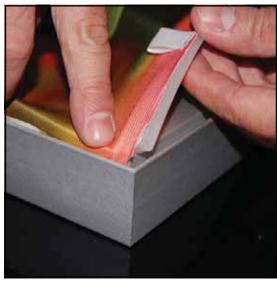
SEG Installation

SEG Graphic Installation

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Corner A Corner B	
Corner D	Corner C

It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



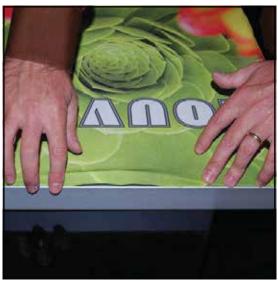
Step 1

Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2

Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

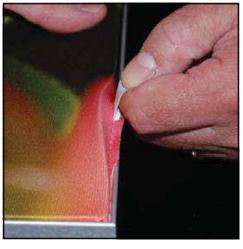


Step 3

Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



Crate Packing

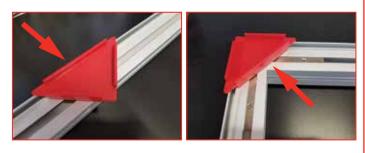
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Gravitee Spacers

Gravitee panels are stacked with small plastic spacers between each panel, for stability during shipment.

Keep all spacers for repacking. Do not throw away.









Graphics





Retain all packing materials. **DO NOT DISCARD.**

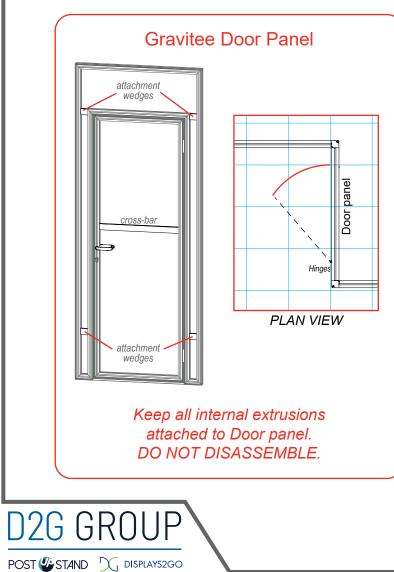




Backwall Assembly

Item	Qty.	Description
1	1	14.125"w x 95"h Gravitee Panel
2	1	95"h Gravitee Corner Post
3	1	23"w x 95"h Gravitee Panel
4	1	30"w x 95"h Gravitee Panel
5	1	95"h Gravitee Corner Post
6	1	38"w x 95"h Gravitee Panel w/ Door
7	1	95"h Gravitee Corner Post
8	1	30"w x 95"h Gravitee Panel
9	1	28.5"w x 95"h Gravitee Panel
10	1	95"h Gravitee Corner Post
11	1	38"w x 95"h Gravitee Panel
12	1	95"h Gravitee Corner Post
13	1	38"w x 95"h Gravitee Panel
14	1	30"w x 95"h Gravitee Panel
15	1	38"w x 95"h Gravitee Panel
16	1	95"h Gravitee Corner Post
17	1	14.125"w x 95"h Gravitee Panel

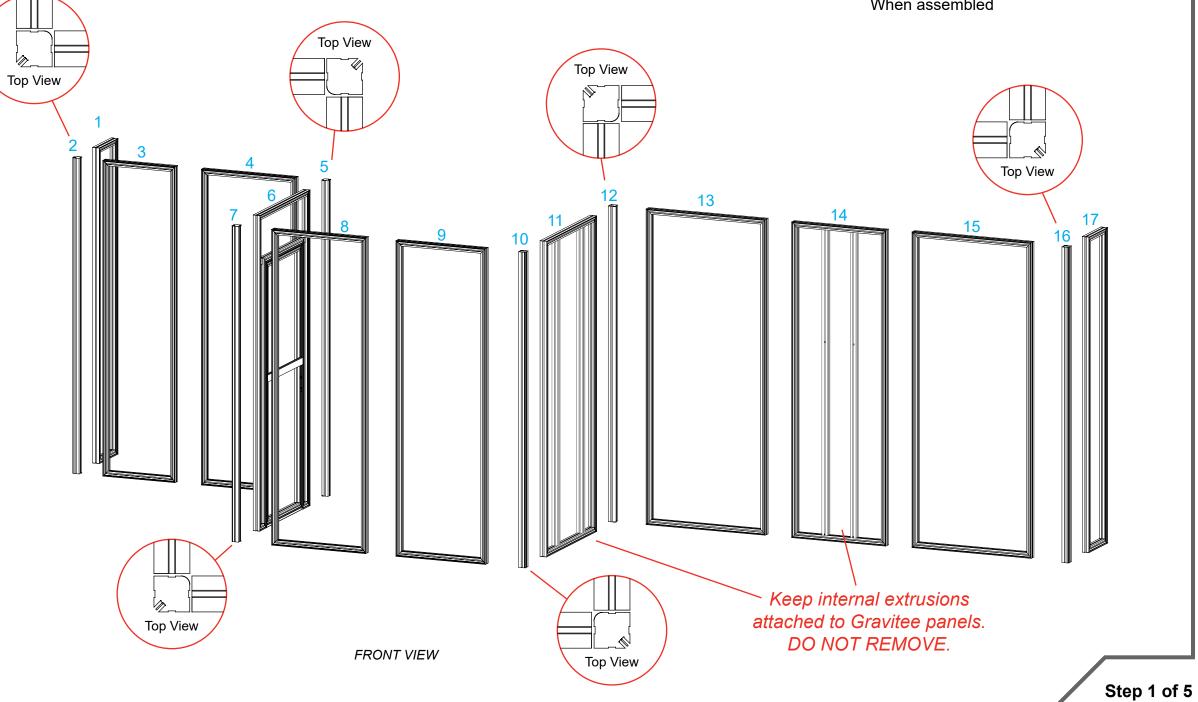
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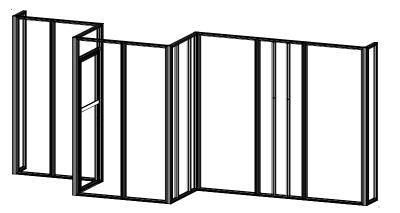


Steps:

Refer to the Gravitee Assembly general information page.

1) Assemble Gravitee panels & posts [1] through [17] in numerical order as shown.

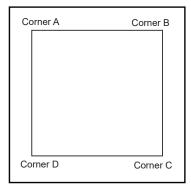




When assembled

Backwall Graphics

SEG Graphic Installation

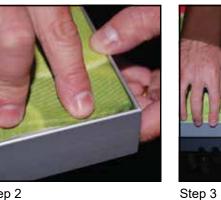


It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



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Step 1 Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2 Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



D2G GROUP

POST STAND C DISPLAYS2GO

Graphic Removal

Once all corners are inserted,

Make sure welt is fully inserted

into channel. Continue until all sides are done. Smooth

press one silicon edge into

channel from corners and

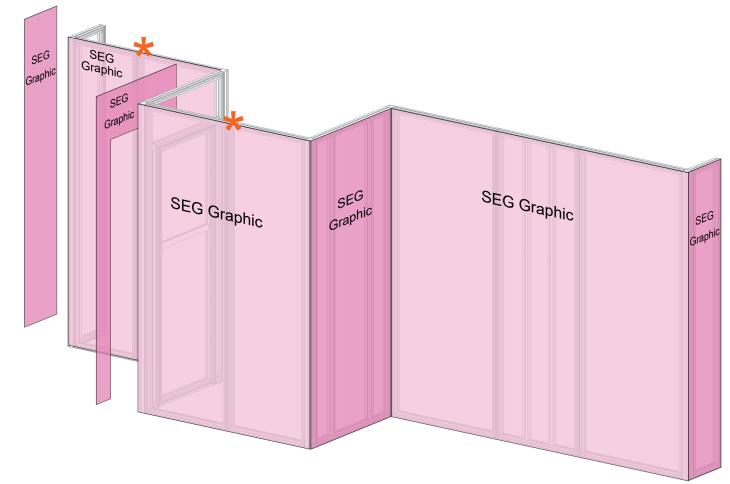
work toward the center.

out edges of graphic.

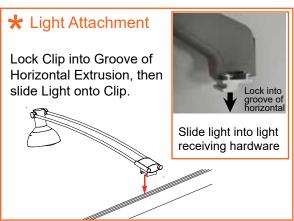
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

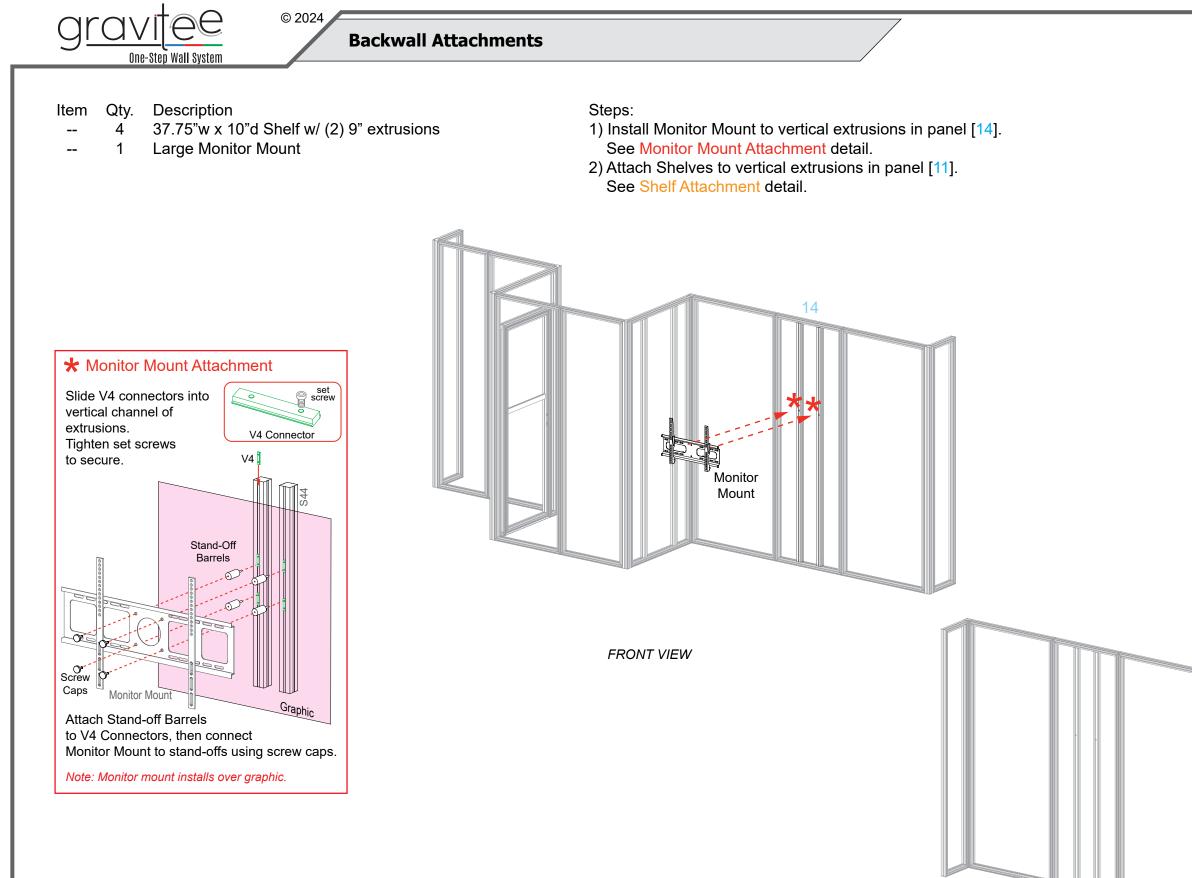
Steps:

- 1) Apply SEG graphics to backwall panels as shown.
- 2) Connect lights to top of panels where indicated. See Light Attachment detail.

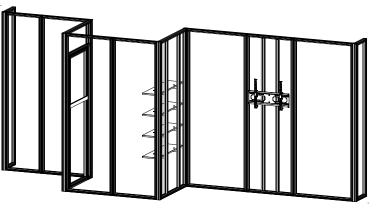


FRONT VIEW

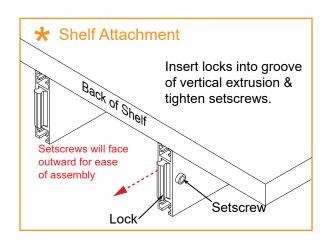


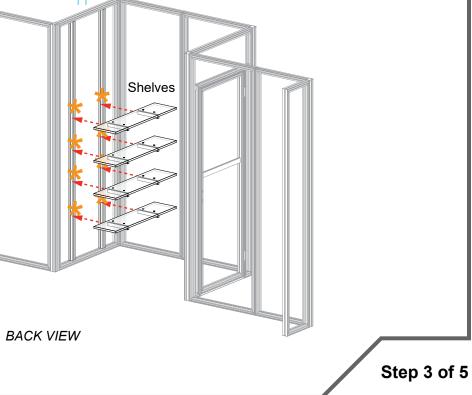


D2G GROUP POST STAND 5 DISPLAYS2GO



When assembled







GOD-1558 Counter Assembly

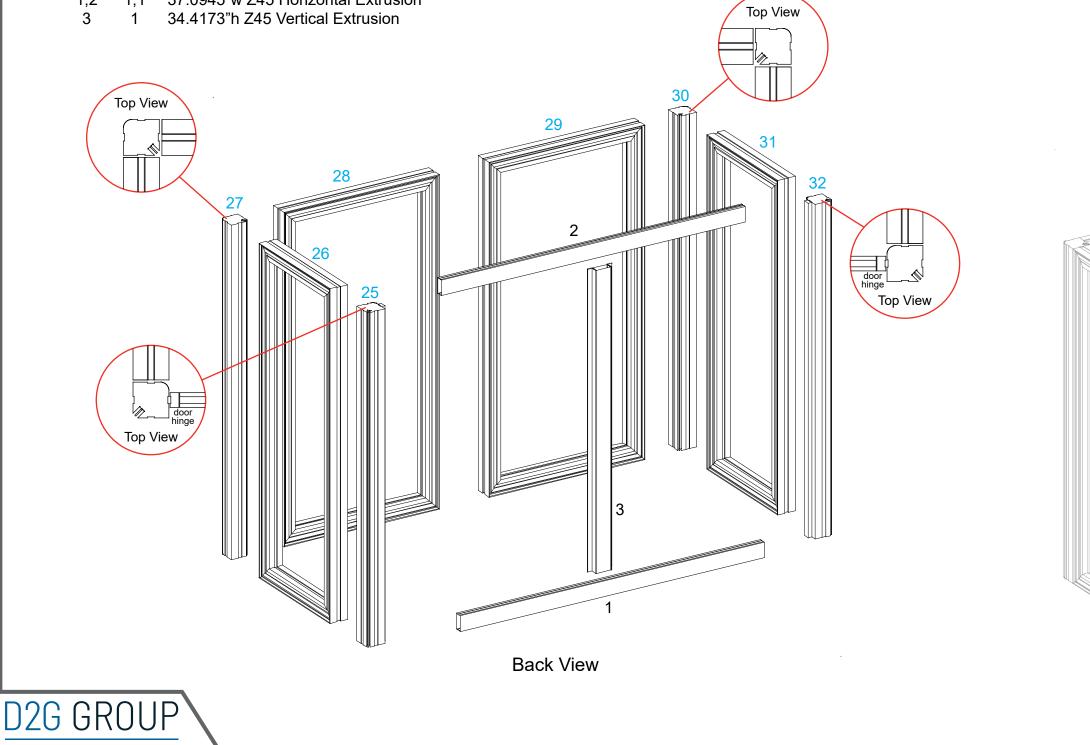
- Qty. Description Item
- 38"h Gravitee Corner Post w/ Door Attachment 25 1

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- 26 14.125"w x 38"h Gravitee Panel Frame 1
- 27 38"h Gravitee Corner Post 1
- 28 19"w x 38"h Gravitee Panel Frame 1
- 29 19"w x 38"h Gravitee Panel Frame 1
- 30 38"h Gravitee Corner Post 1
- 31 14.125"w x 38"h Gravitee Panel Frame 1
- 32 38"h Gravitee Corner Post w/ Door Attachment 1
- 1,2 37.0945"w Z45 Horizontal Extrusion 1,1

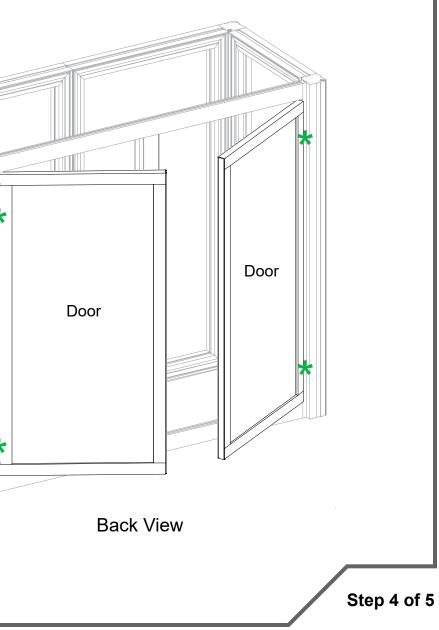
Steps:

- 1) Assemble Gravitee panels and posts in numerical order, as shown, making sure Velcro is facing inward. See Gravitee Panel Assembly sheet, for instruction.
- 2) Attach horizontal extrusions [1] and [2] between posts [25] and [32].
- 3) Attach vertical [3] between horizontals [1] and [2].
- 4) Connect doors to posts [25] and [32]. See Door Connection detail.



POST STAND C DISPLAYS2GO







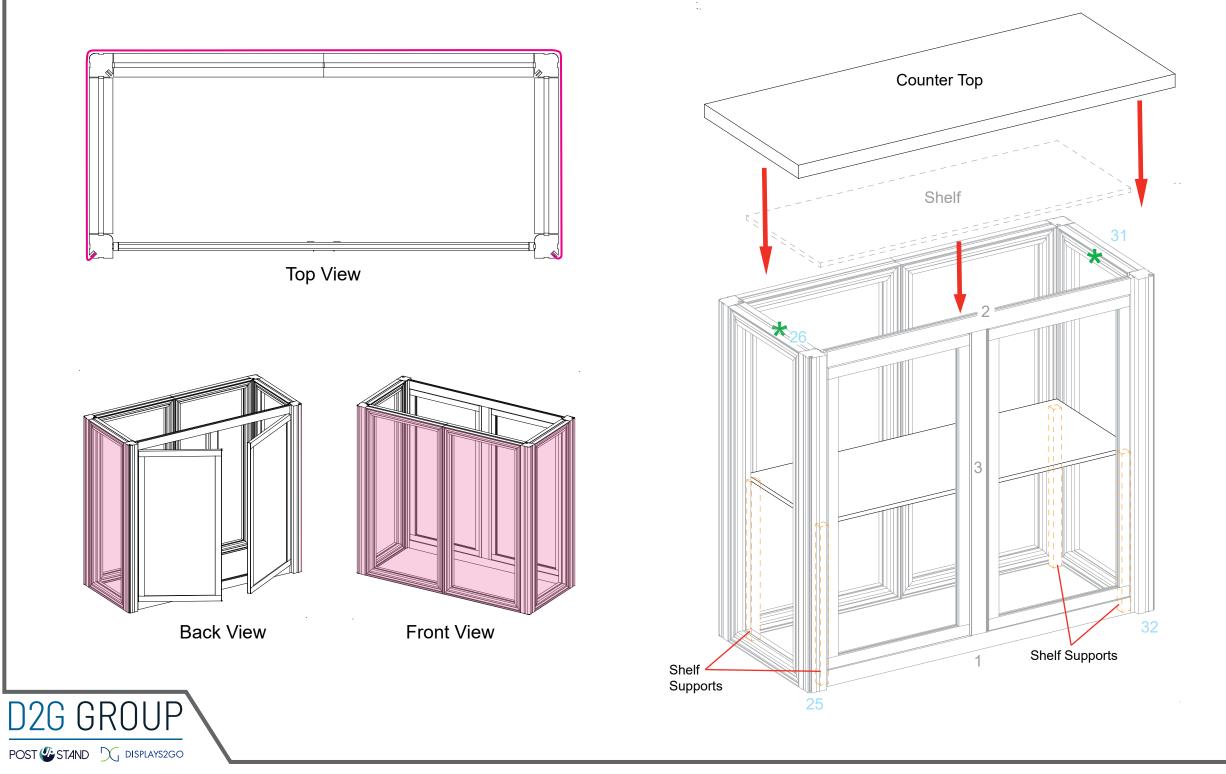
Steps:

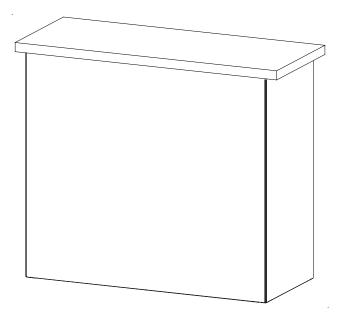
1) Wrap SEG Graphic around front and sides of assembled counter. See SEG Graphic Installation sheet for instruction.

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- 2) Connect shelf supports to Velcro, then place shelf on top of supports.
- 3) Lock counter top to panels [26] and [31]. See Counter Top Lock detail.

Keep connectors [25] [32] extrusions [1] [2] [3] and doors assembled, when packing.





Completed Assembly

