Plan View
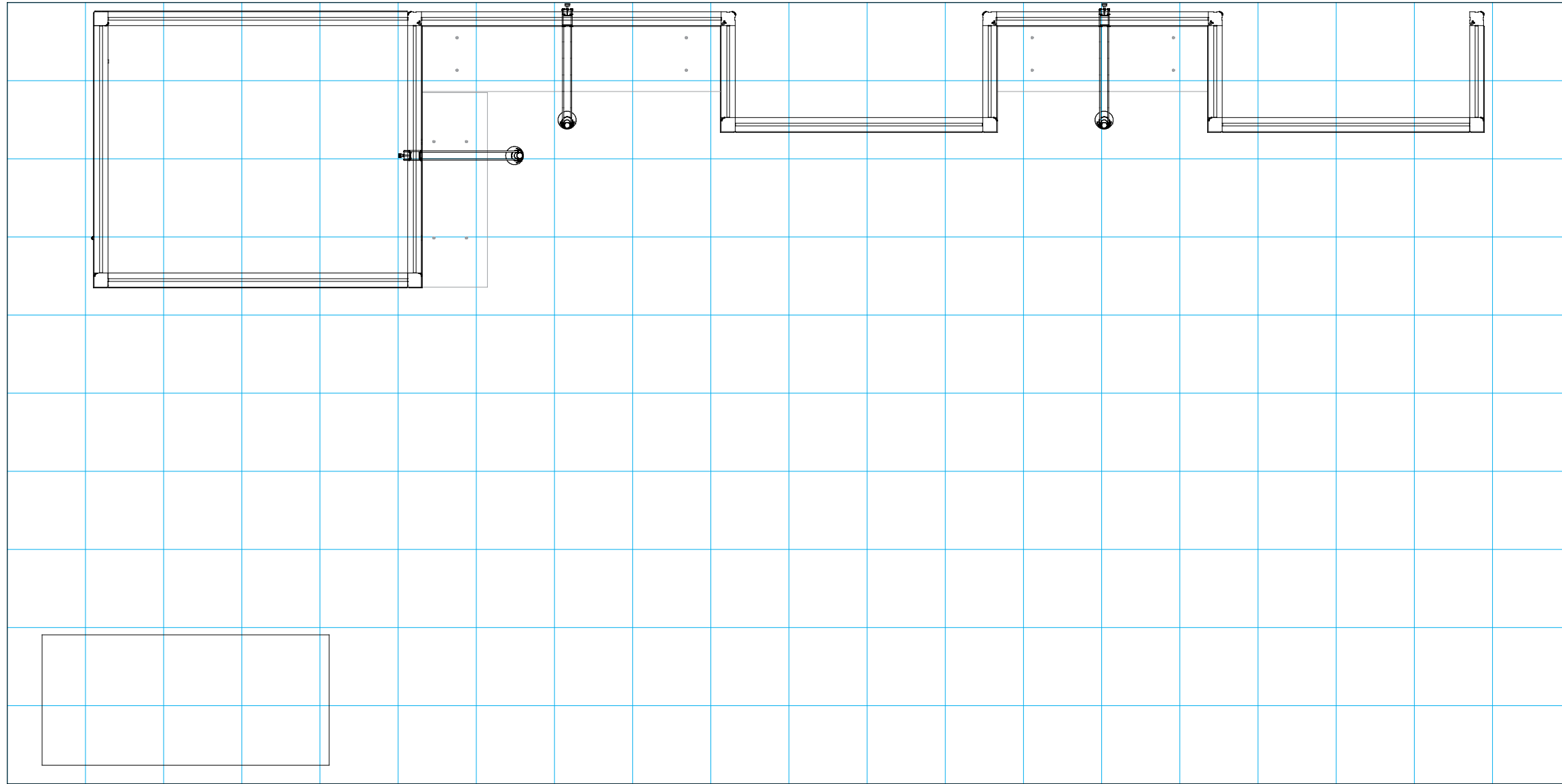
10'

20'

SETUP INSTRUCTIONS

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One-Step Wall System

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= 1 sq foot

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.

- The setup instructions are created specifically for this configuration.

- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.

- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**

- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.
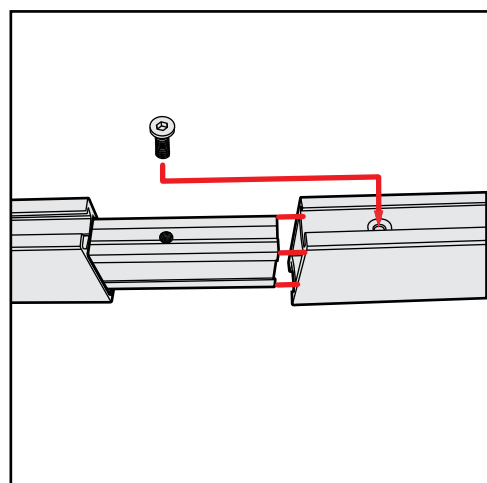
Disassembly

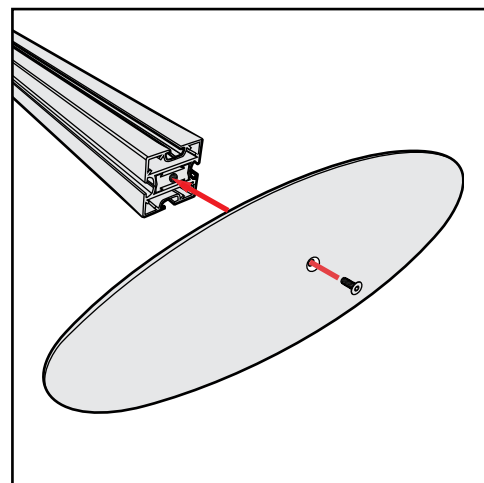- For loss prevention, tighten all set screws and locks during disassembly.
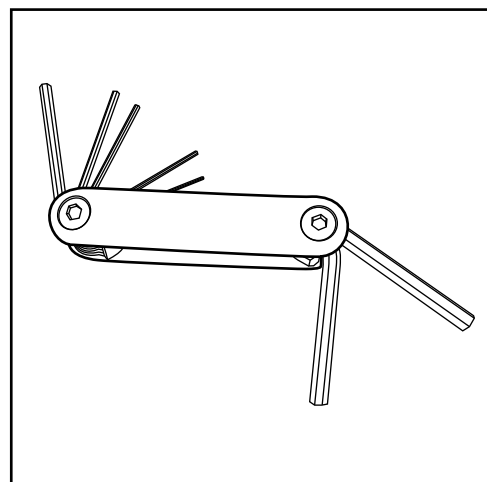
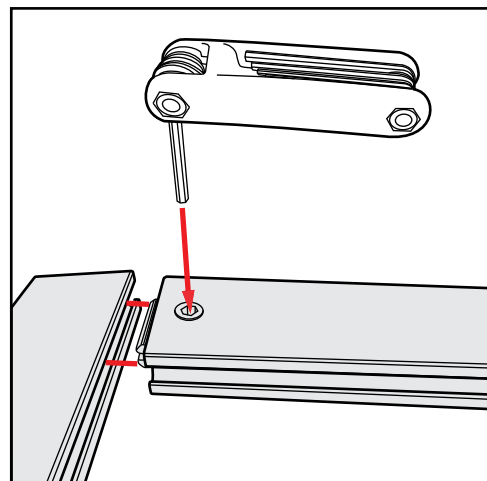Hex Tool - Essential for Assembly
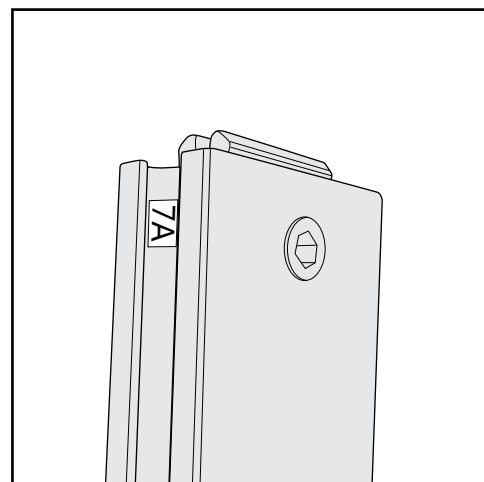
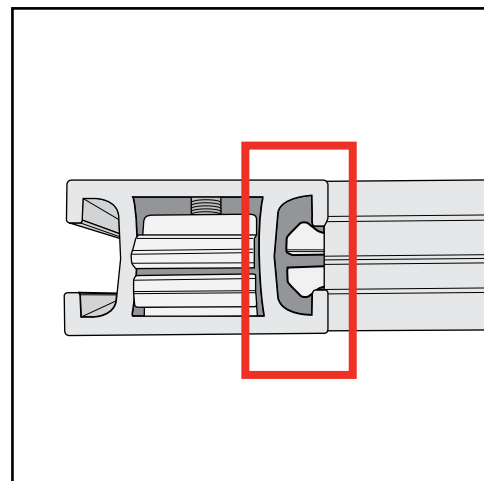Part Identification - Numbering

Spline Connection

Base Plate & Extrusion Connection

Extrusion & Lock Connection

Engaged Lock

WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED


ALL CONNECTIONS MUST BE TIGHTLY SECURED

Side-by-Side Assembly

1) Frames: Place frames side-by-side with one higher than the other, then slide panel down to lock panels securely together.

2) Corner Connectors: Repeat Step 1 for installing corner connectors to frames.
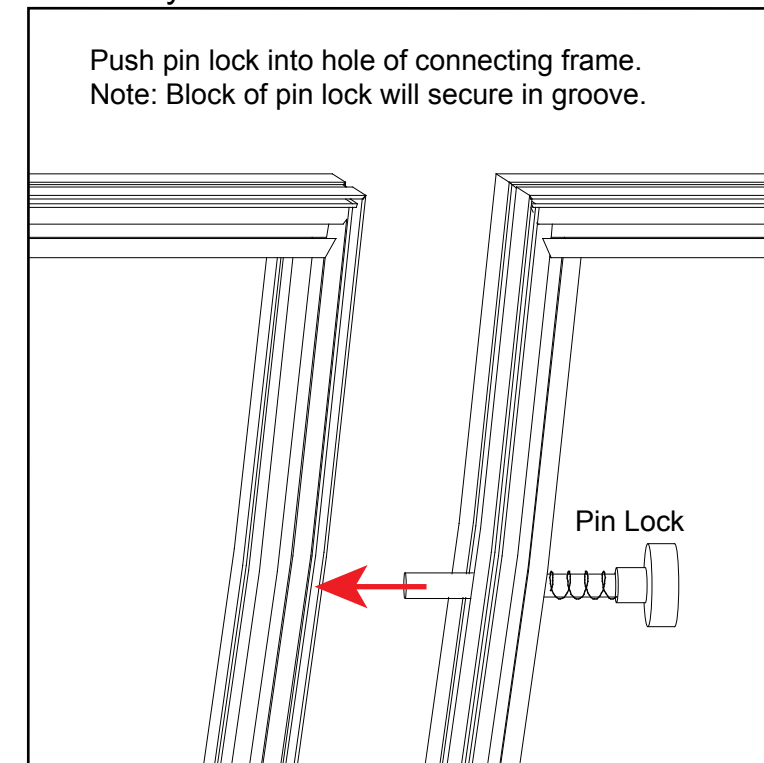
Side-by-Side Disassembly

1) Pull pin lock outwards to disengage.

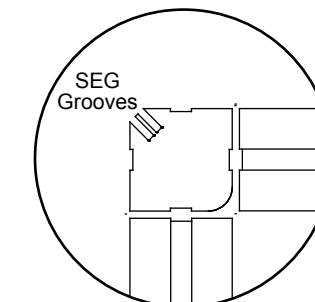2) Pull frames upward and apart at the same time to detach.

Assembly
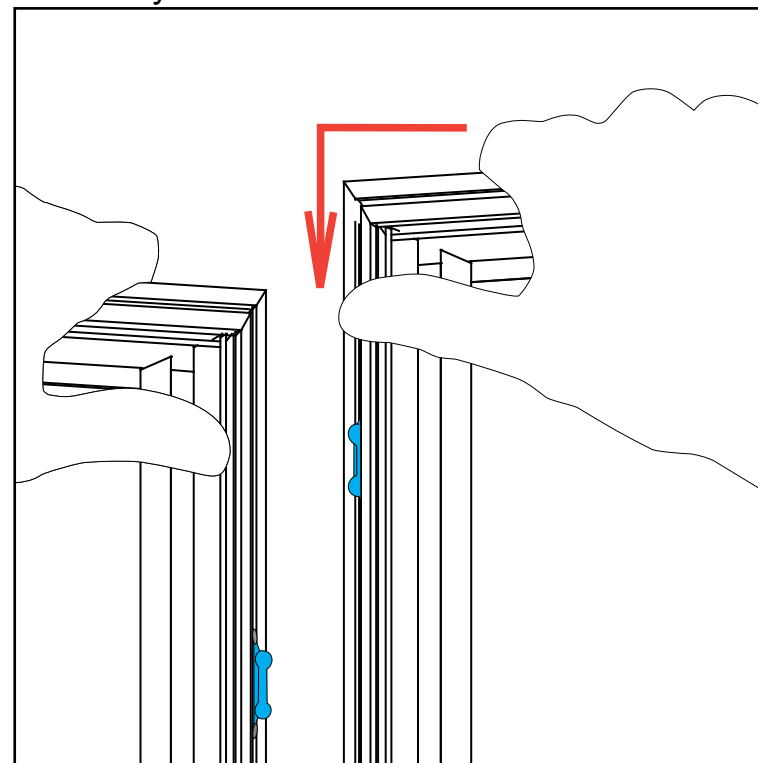
Assembly Cont'd

Push pin lock into hole of connecting frame.
Note: Block of pin lock will secure in groove.

Pin Lock

Corner Connector

SEG Grooves

Top View

Note: Orientation of Corner Connector may change.

Stacking Assembly

1) Place one horizontal frame on top of the other, lining up the center grooves.

2) Turn stacking lock clockwise to tighten into place. Repeat for each lock.

Stacking Disassembly

1) Turn the stacking lock counter-clockwise to loosen.

2) The whole spring on the stacking lock should be in view to release each frame. The disengaged spring should release the stacking lock. If not, keep turning the stacking lock until it disengages.
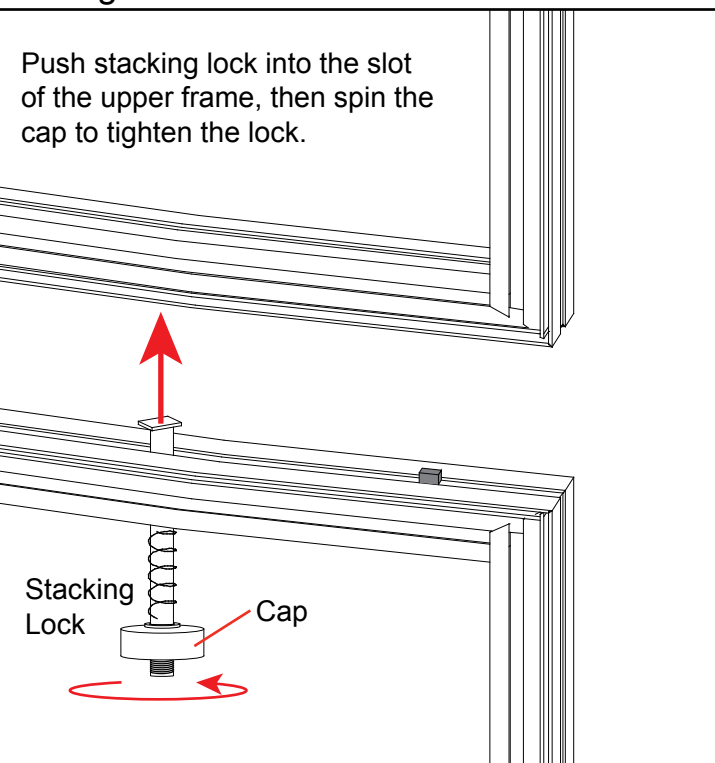
Stacking
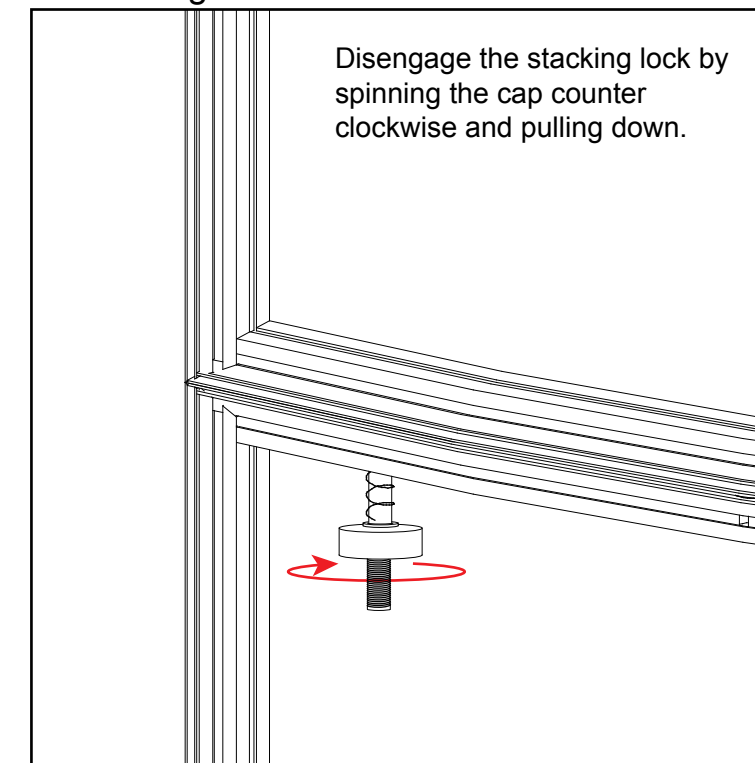
Push stacking lock into the slot of the upper frame, then spin the cap to tighten the lock.

Stacking Lock   Cap

Unstacking

Disengage the stacking lock by spinning the cap counter clockwise and pulling down.

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CRATE PACKING

D2G GROUP
POST STAND   DISPLAYS2GO

Crate 1 of 1

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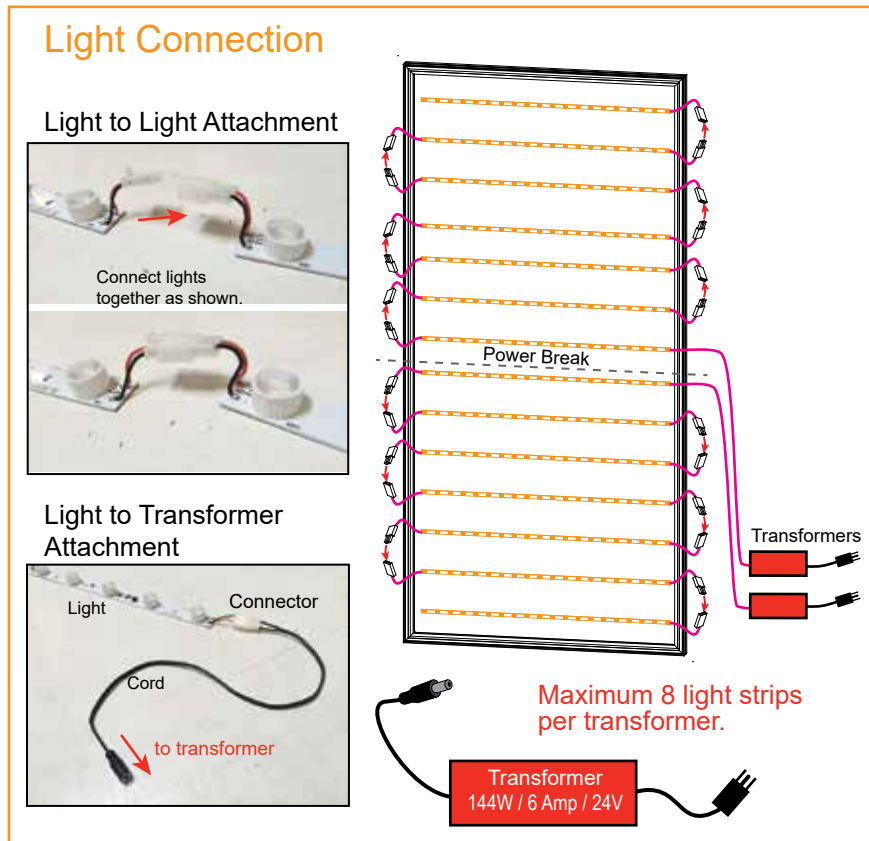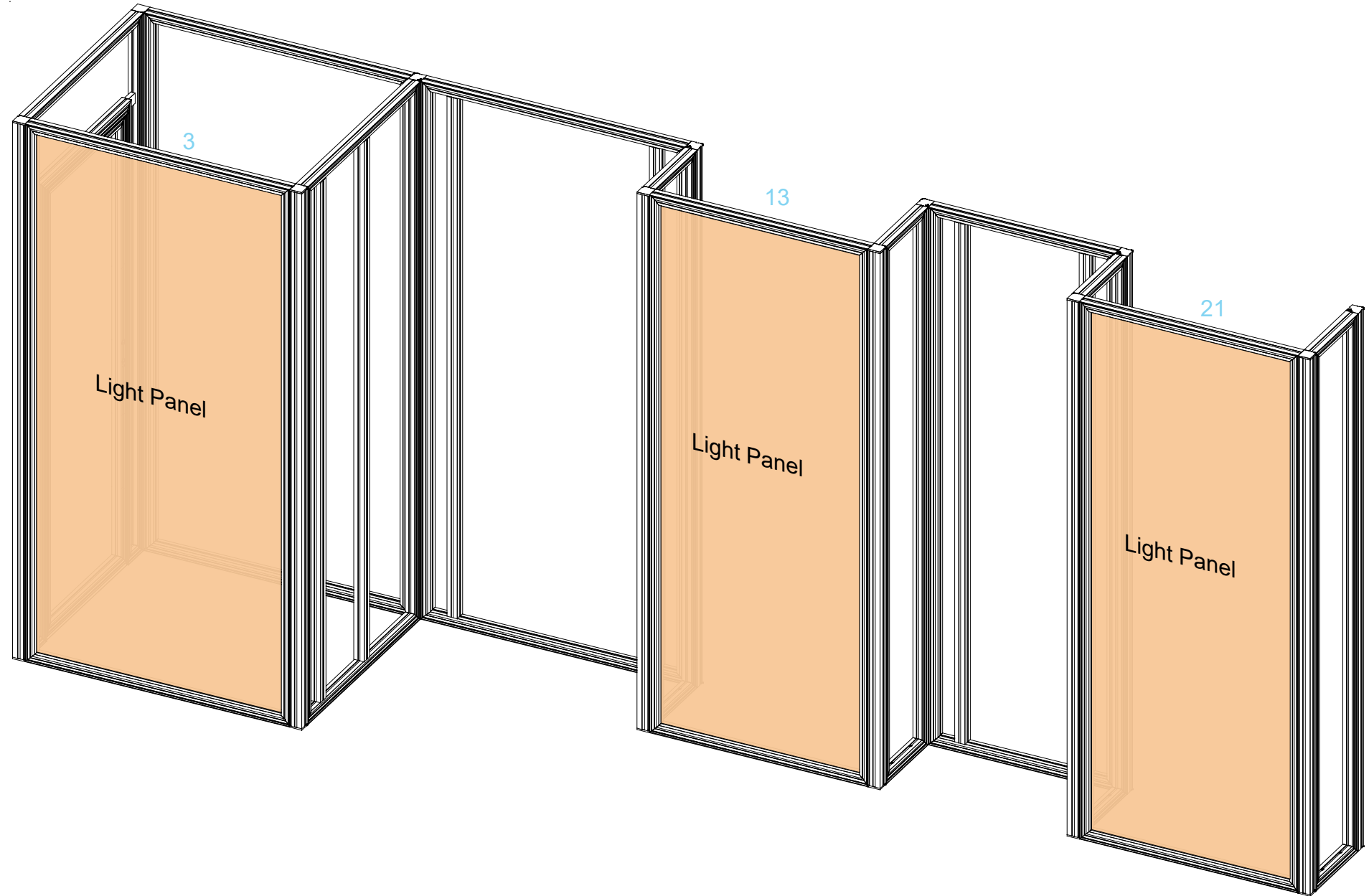| Item	Qty.	Description
1	1	38"w x 95"h Gravitee panel w/ S44
2	1	94.5"h Gravitee corner post w/ caps
3	1	46"w x 95"h Gravitee lightbox panel
4	1	94.5"h Gravitee corner post w/ caps
5	1	38"w x 95"h Gravitee panel w/ Door
6	1	94.5"h Gravitee corner post w/ caps
7	1	46"w x 95"h Gravitee panel
8	1	95"h Gravitee corner post
9	1	46"w x 95"h Gravitee panel w/ S44
10	1	95"h Gravitee corner post
11	1	14.125"w x 95"h Gravitee panel
12	1	94.5"h Gravitee corner post w/ caps
13	1	38"w x 95"h Gravitee lightbox panel
14	1	94.5"h Gravitee corner post w/ caps
15	1	14.125"w x 95"h Gravitee panel
16	1	95"h Gravitee corner post
17	1	32.5"w x 95"h Gravitee Panel w/ S44
18	1	95"h Gravitee corner post
19	1	14.125"w x 95"h Gravitee panel
20	1	94.5"h Gravitee corner post w/ caps
21	1	38"w x 95"h Gravitee lightbox panel
22	1	94.5"h Gravitee corner post w/ caps
23	1	14.125"w x 95"h Gravitee panel
24	1	95"h Gravitee corner post

TOP VIEW
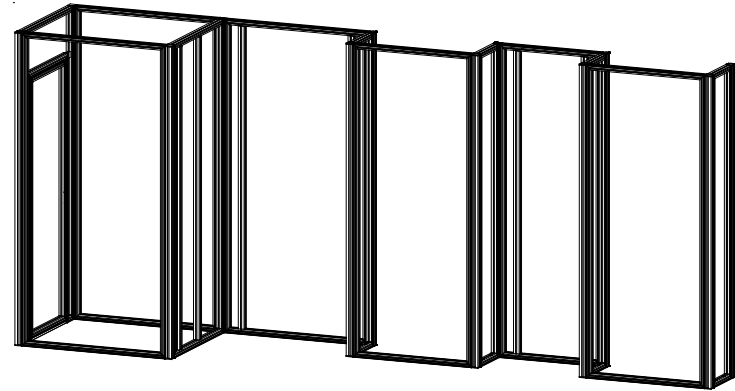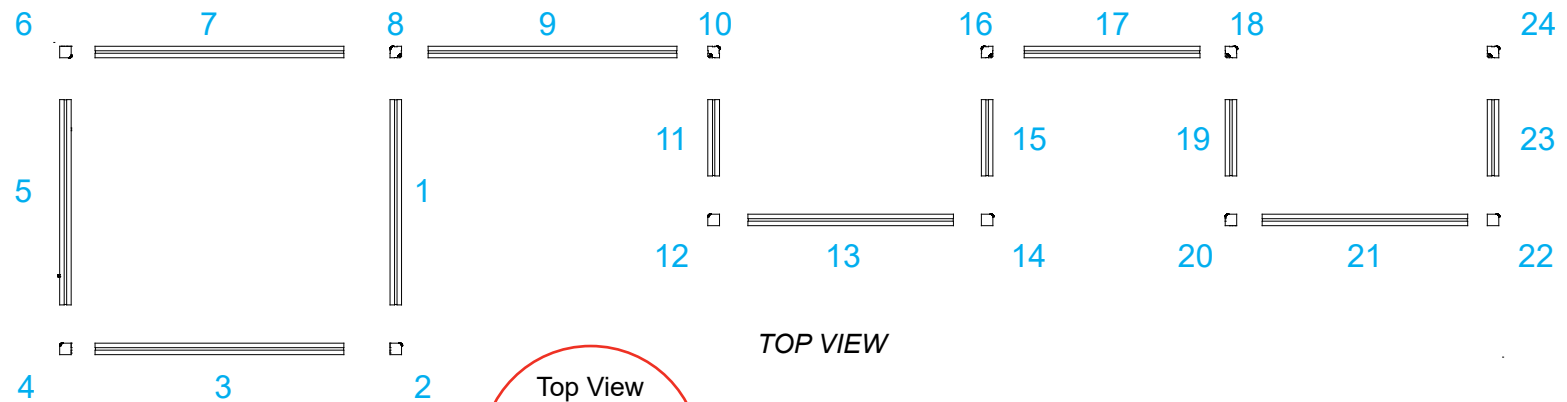
When assembled
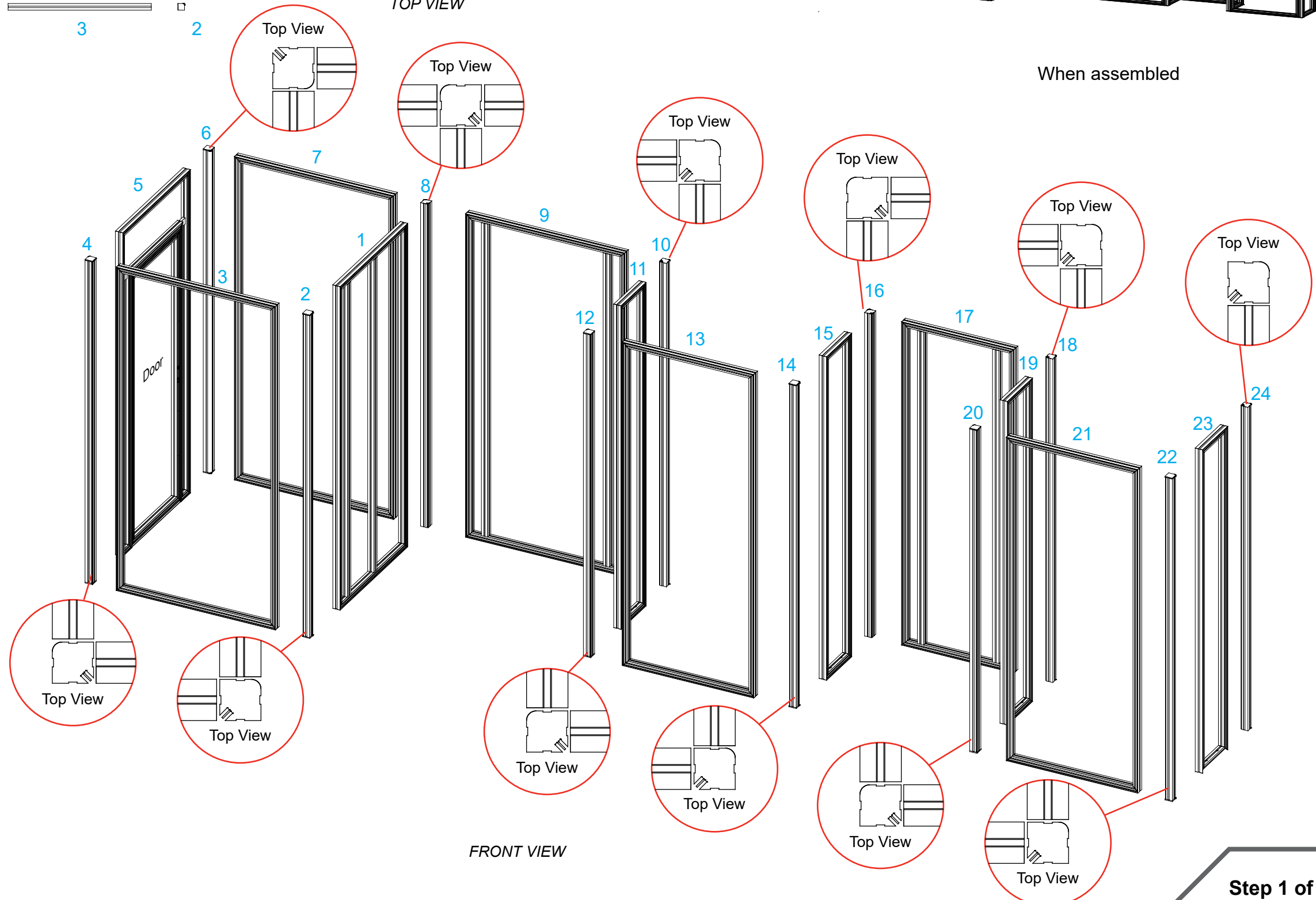
Steps:

1) Assemble Gravitee panels & posts in numerical order as shown. Refer to the Gravitee Assembly general information page.

FRONT VIEW

D2G GROUP
POST STAND   DISPLAYS2GO

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One-Step Wall System

Steps:
1) Connect power cords to LED lights in panels [3], [13] & [21].
   See Light Connection detail.

Light Connection

Light to Light Attachment

Connect lights together as shown.

Power Break

Light to Transformer Attachment

Light

Connector

Cord

to transformer

Transformers

Maximum 8 light strips per transformer.

Transformer
144W / 6 Amp / 24V

3

13

21

Light Panel

Light Panel

Light Panel

gravitee
One-Step Wall System

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Steps:
1) Apply SEG Graphics to panels as shown.
2) Attach Perf Light to top of panels [1,9,17]. See Light Attachment detail.

SEG Graphic Installation

Corner A   Corner B

Corner D   Corner C
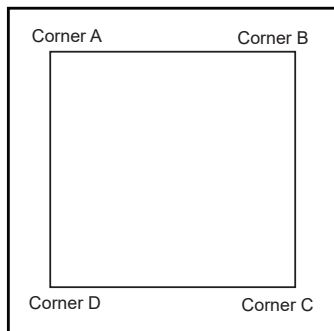
It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.
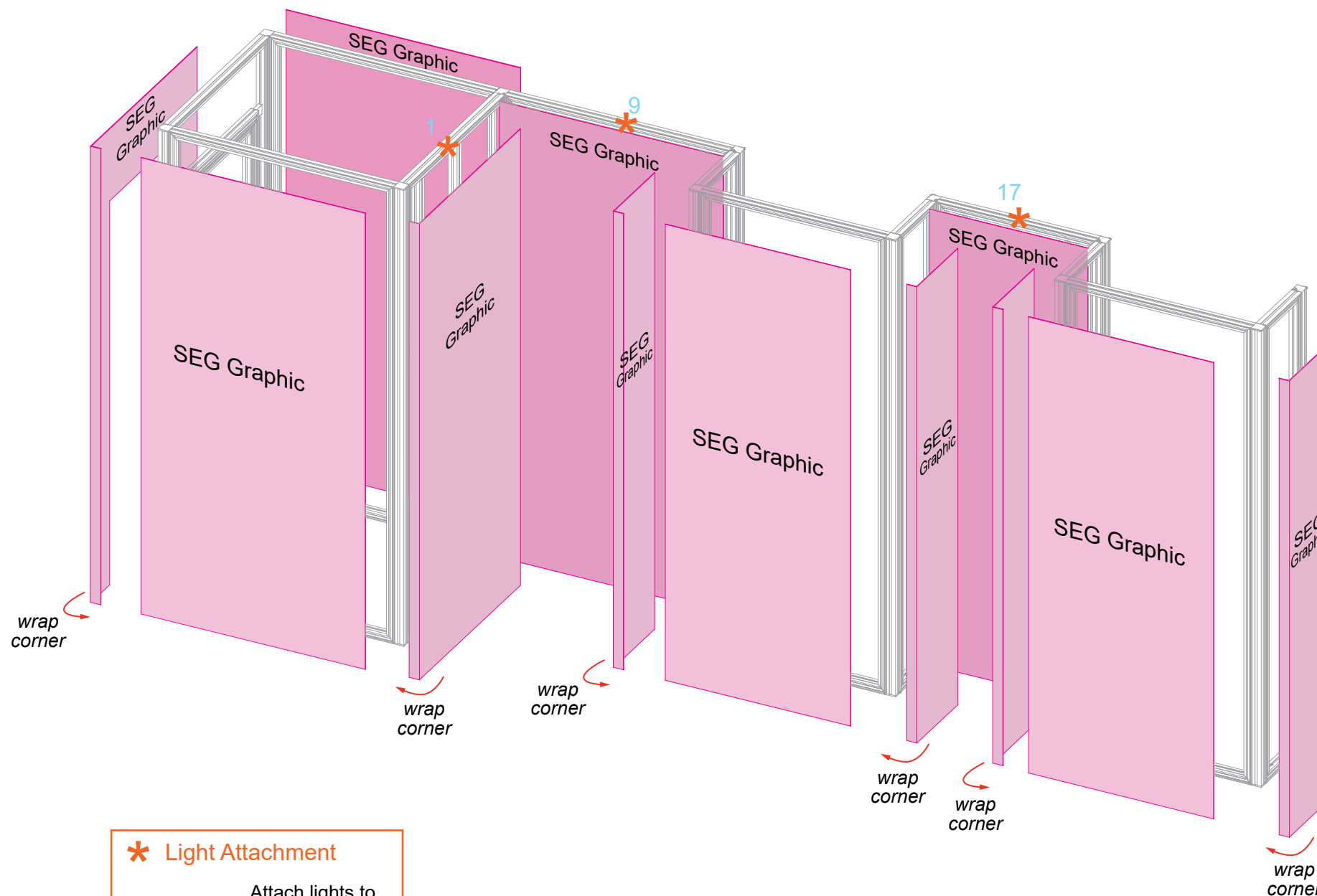
Graphic Removal

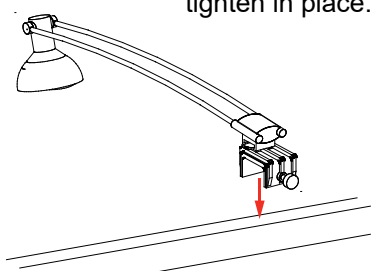To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

SEG Graphic

SEG Graphic
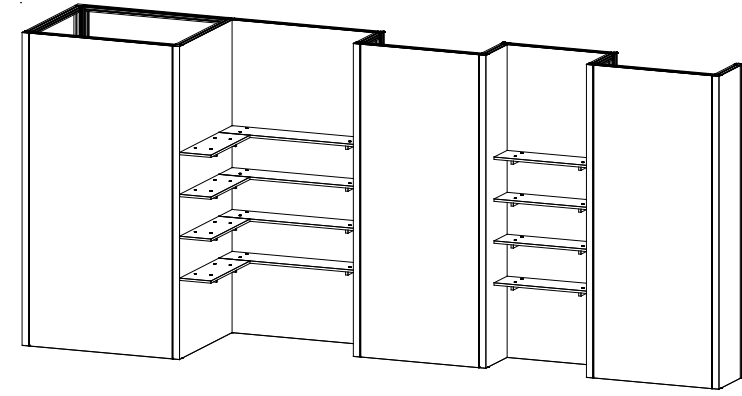
SEG Graphic

1 *

9 *

17 *

SEG Graphic

SEG Graphic

SEG Graphic

SEG Graphic

SEG Graphic

SEG Graphic

SEG Graphic

SEG Graphic

wrap corner

wrap corner

wrap corner

wrap corner

wrap corner

wrap corner

wrap corner

* Light Attachment

Attach lights to top of panel and tighten in place.

D2G GROUP
POST UP STAND   DG DISPLAYS2GO

gravitee
One-Step Wall System

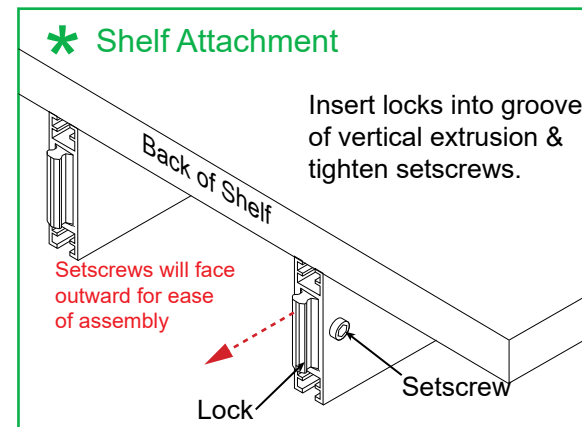| Item	Qty.	Description
--	4	29.875"w x 10"d Shelf w/ Z31
--	4	32.25"w x 10"d Shelf w/ Z31
--	4	45.75"w x 10"d Shelf w/ Z31

Steps:

1) Attach Shelves to vertical extrusions in panels [9], [17] & [1] as shown.
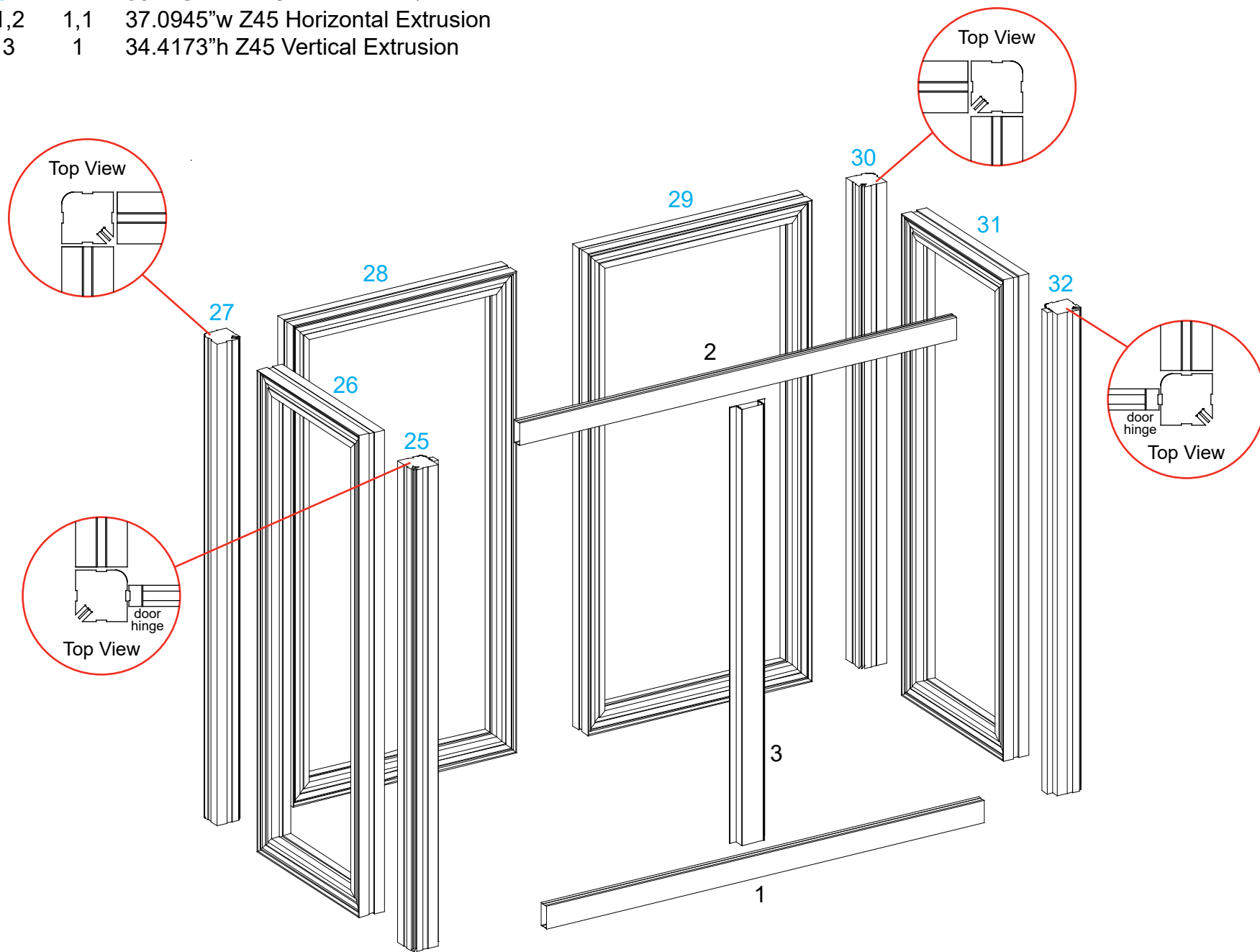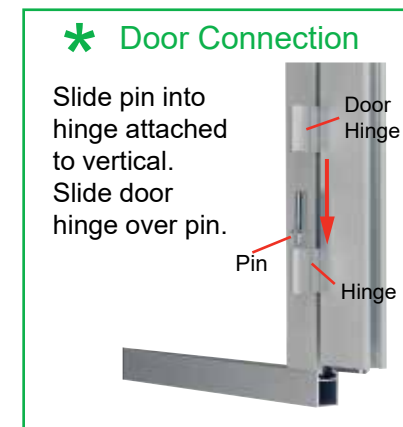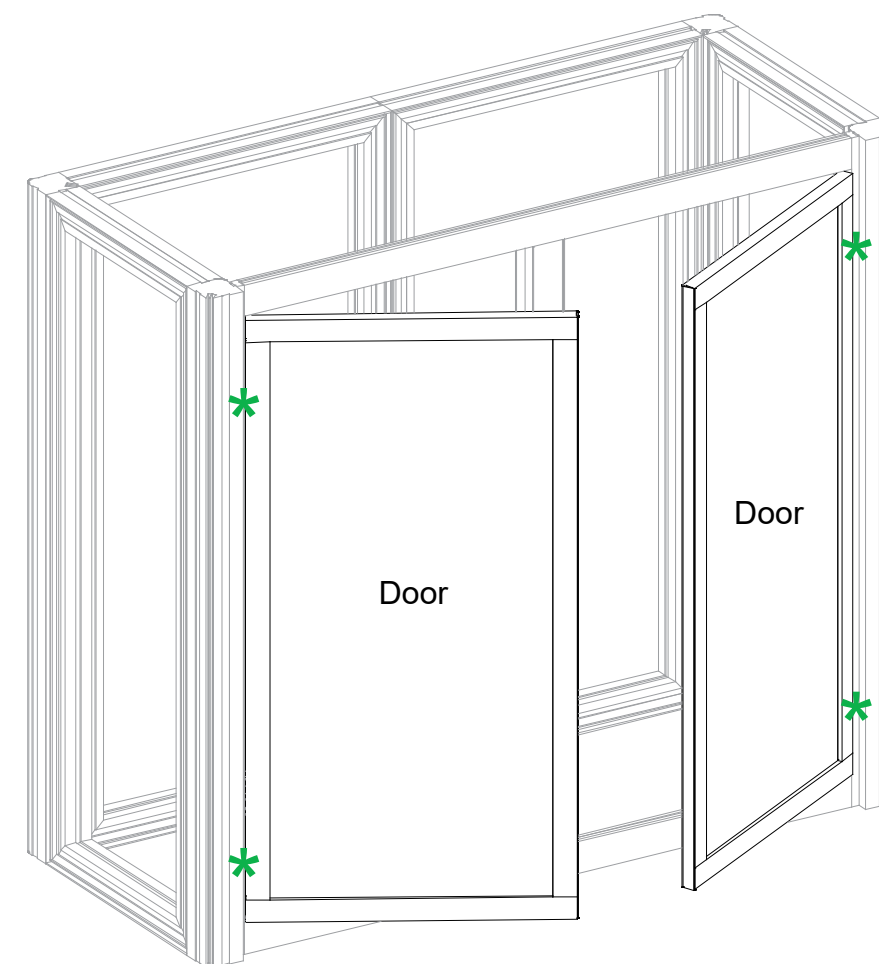   See Shelf Attachment detail.

When assembled

9

17

1

47.75"w Shelves

32.25"w Shelves

29.875"w Shelves

SIDE VIEW

✳ Shelf Attachment

Insert locks into groove of vertical extrusion & tighten setscrews.

Back of Shelf

Setscrews will face outward for ease of assembly

Lock

Setscrew

D2G GROUP
POST ☺ STAND   DISPLAYS2GO

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One-Step Wall System
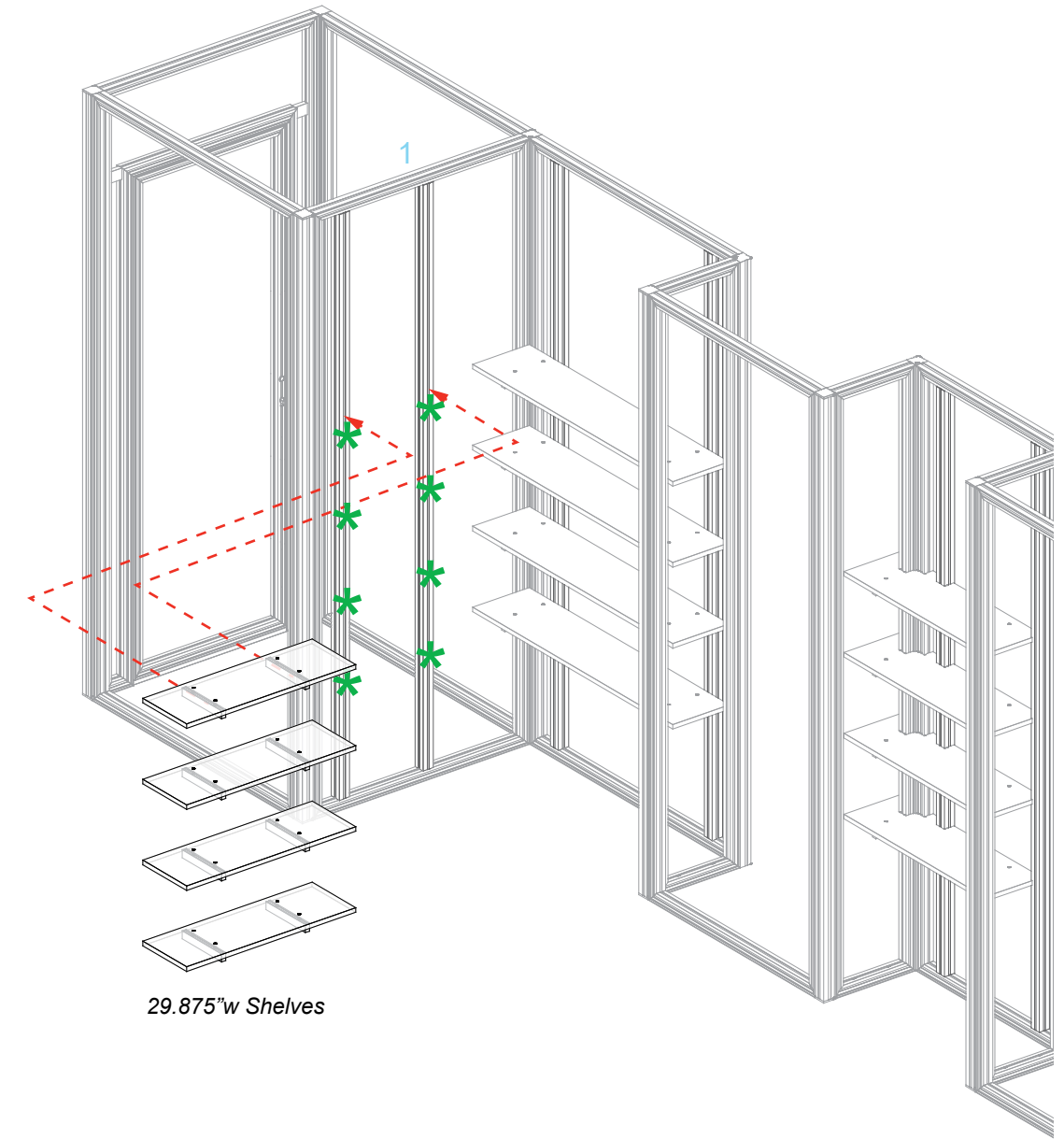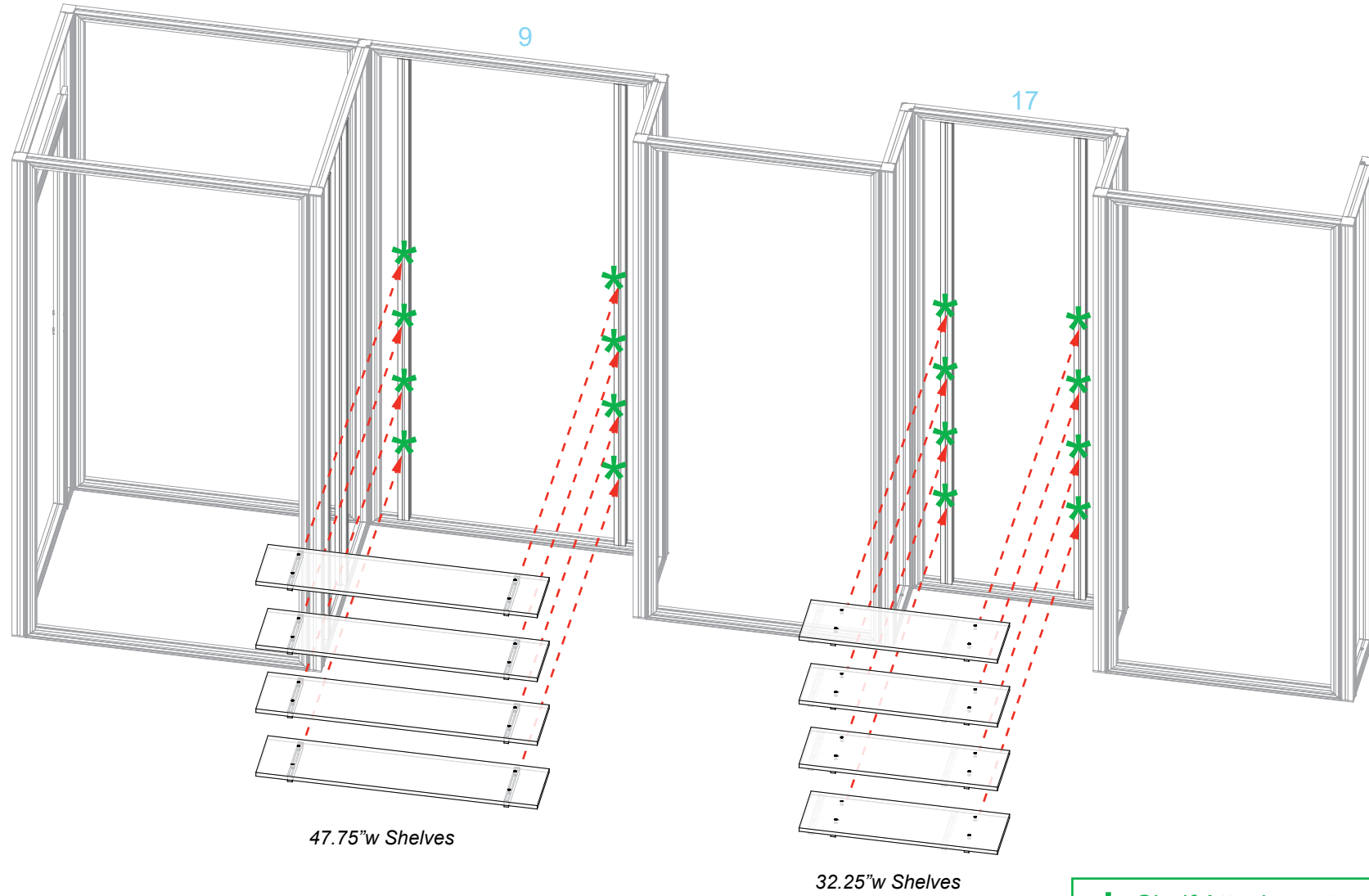
Item	Qty.	Description
25	1	38"h Gravitee Corner Post w/ Door Attachment
26	1	14.125"w x 38"h Gravitee Panel Frame
27	1	38"h Gravitee Corner Post
28	1	19"w x 38"h Gravitee Panel Frame
29	1	19"w x 38"h Gravitee Panel Frame
30	1	38"h Gravitee Corner Post
31	1	14.125"w x 38"h Gravitee Panel Frame
32	1	38"h Gravitee Corner Post w/ Door Attachment
1,2	1,1	37.0945"w Z45 Horizontal Extrusion
3	1	34.4173"h Z45 Vertical Extrusion

Steps:

1) Assemble Gravitee panels and posts in numerical order, as shown, making sure Velcro is facing inward. See Gravitee Panel Assembly sheet, for instruction.
2) Attach horizontal extrusions [1] and [2] between posts [25] and [32].
3) Attach vertical [3] between horizontals [1] and [2].
4) Connect doors to posts [25] and [32]. See Door Connection detail.

* Door Connection

Slide pin into hinge attached to vertical. Slide door hinge over pin.

Door Hinge

Pin

Hinge

Top View

Top View

Top View

30

31

32

28

29

27

26

25

2

3

1

door hinge

Top View

door hinge

Back View

Door

Door

Back View

D2G GROUP
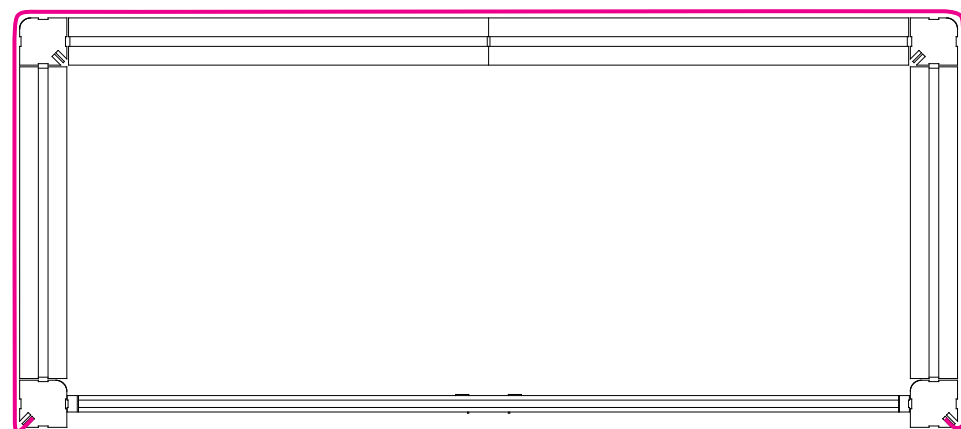POST ⌁ STAND   DG DISPLAYS2GO

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One-Step Wall System

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Steps:
1) Wrap SEG Graphic around front and sides of assembled counter.
   See SEG Graphic Installation sheet for instruction.
2) Connect shelf supports to Velcro, then place shelf on top of supports.
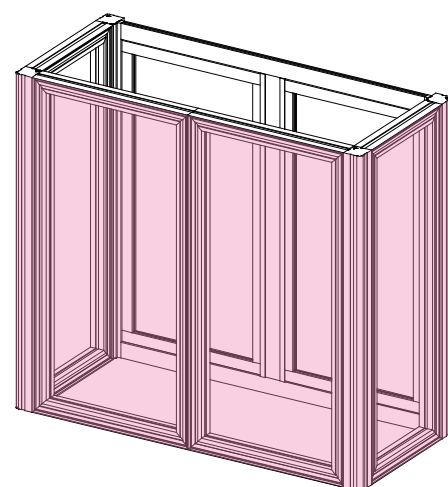3) Lock counter top to panels [26] and [31]. See Counter Top Lock detail.
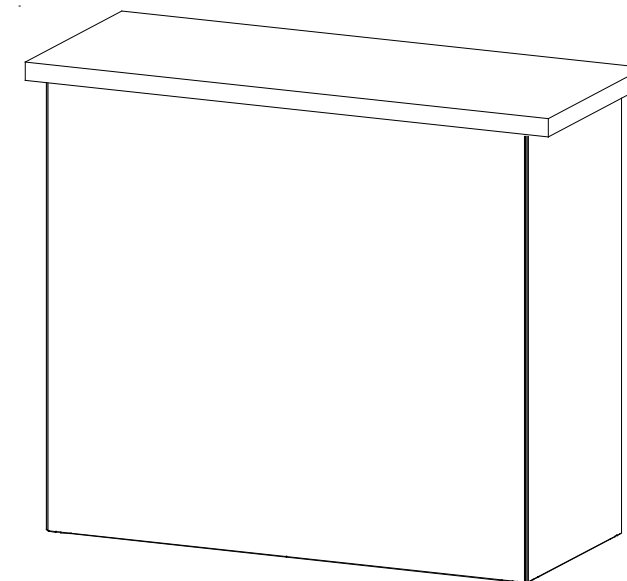
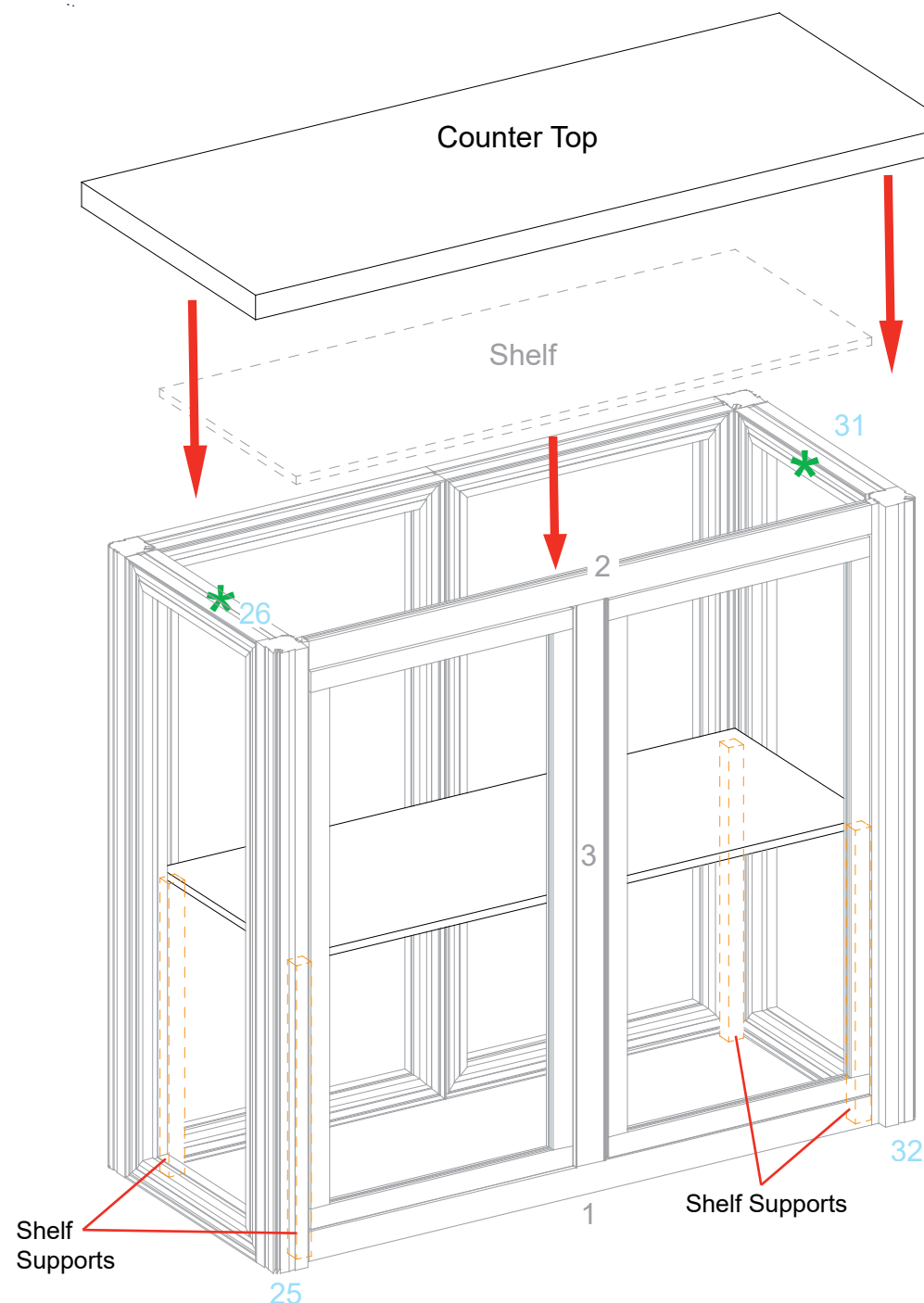Keep connectors [25] [32] extrusions [1] [2] [3] and doors assembled, when packing.

Top View

Back View

Front View

Counter Top

Shelf

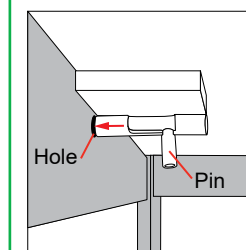Shelf Supports

Shelf Supports

31

*26

2

3

32

1

25
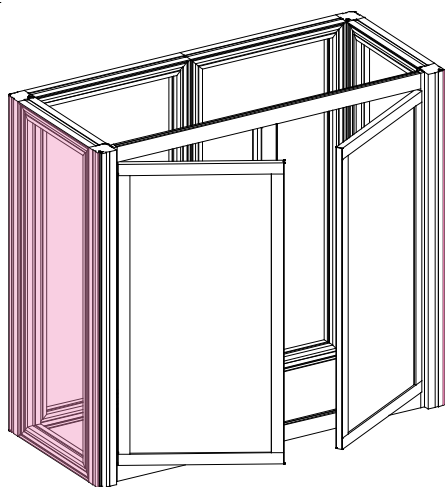
Completed Assembly

* Counter Top Lock

1

Hole

Pin
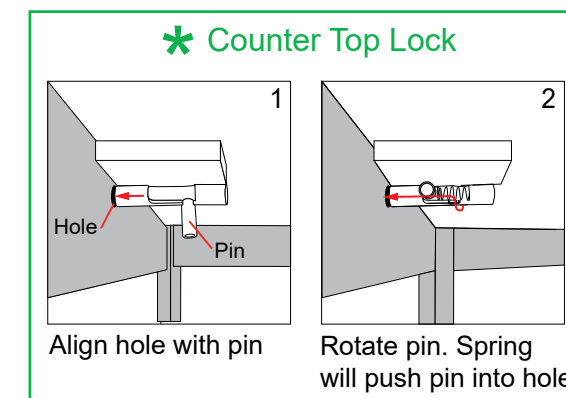
Align hole with pin

2
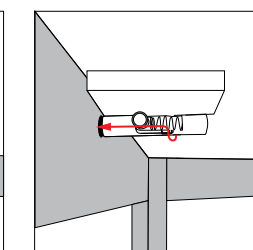
Rotate pin. Spring will push pin into hole.

D2G GROUP
POST UP STAND   DISPLAYS2GO