

HALF VISION WALL CASE - FRCHVWBK



⚠️ IMPORTANT SAFETY INFORMATION:

Please take time to read and understand all of the steps needed to finish the assembly before installing the unit. D2G is not responsible for any personal injury or product damage due to mishandling, incorrect mounting, incorrect assembly or incorrect use of this product.
2 people are needed for assembly. 3 people are recommended.

if you have any questions regarding our products, please contact D2G customer service.

TOOLS NEEDED:



Phillips Screwdriver



T20 Torx Screwdriver

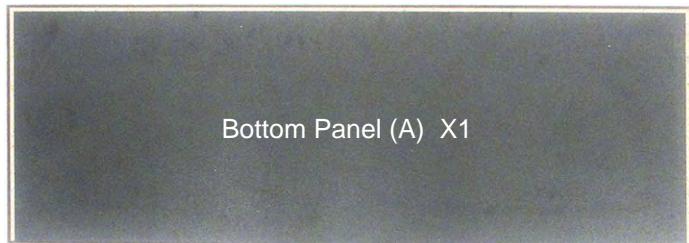


Rubber Mallet

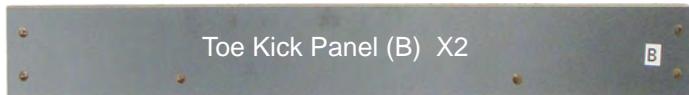
ASSEMBLY INSTRUCTIONS

DISPLAYS2GO

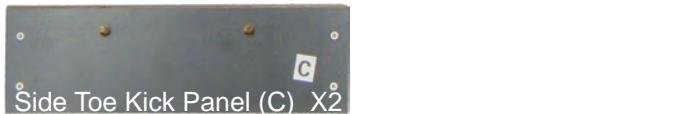
PARTS AND HARDWARE:



Bottom Panel (A) X1



Toe Kick Panel (B) X2



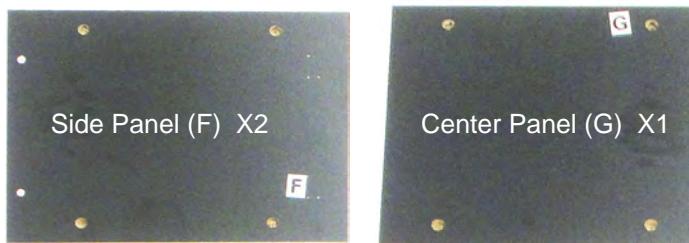
Side Toe Kick Panel (C) X2



False Bottom Panel (D) X1



Back Panel (E) X1



Side Panel (F) X2

Center Panel (G) X1



Door Panel (H) X2



Door Knob X2



Door Hinge X4



Cam Screw X36

#6X1/2" Pan Head
Wood Screw X6



Cam Lock X36



Glide Foot X4



Wood Screw X24



Back Glass X1



Top Glass X1



Glass Door X2

Glass Shelf X3

Side Glass X2



NE09034-4 X2

HWI16-4 X1

HWI8-4 X1

HWI17-4 X1



Glass Corner Connector X2

Glass Edge Connector X8

Torx Screw X3/4" L

Torx Screw X1/2" L X28



Glass Door Pull X2

Glass Top Guide X4

Glass Shelf Peg X12



Glass Glazing X4

Plastic Glazing X16

ASSEMBLY INSTRUCTIONS

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1. BASE ASSEMBLY:

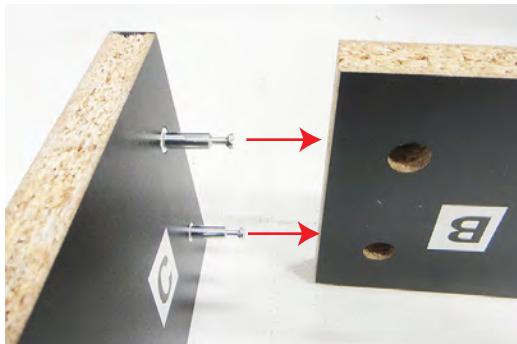
Parts needed:

Panel B (X2)	Cam Screw (X16)
Panel C (X2)	Cam Lock (X16)
Panel D (X1)	Glide Foot (X4)

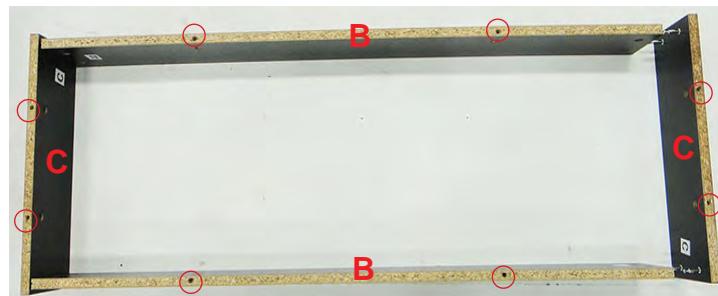
Insert (4) cam screws into each of two Panel (C) as shown:



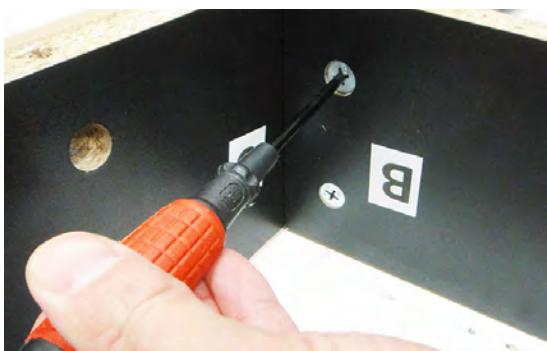
Attach Panel (B) with Panel (C) by inserting Cam Screws into Cam Lock holes.



Connect (2) Panel (B) and (2) Panel (C) as shown. Be sure the edges with pre-drilled holes face the same side.

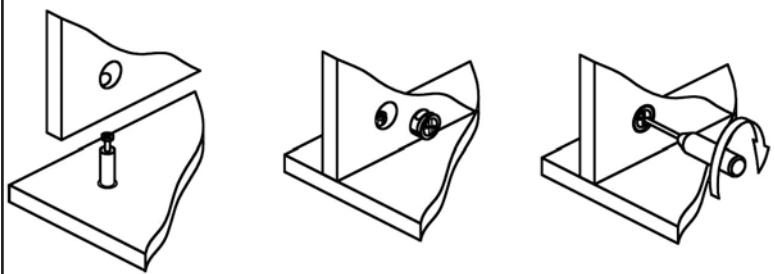


Insert (4) Cam Lock into cam lock holes on Panel (B), use a phillips screw driver to rotate cam locks clockwise to secure cam screws.

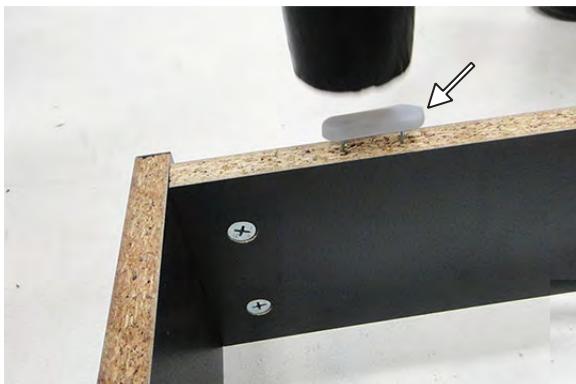


How to join 2 boards with CAM lock:

- Insert cam post into flat surface of a board. Fit the hole in the edge of the joining board over the cam post.
- Each cam lock has an open section at the back. Insert the cam lock into the cam lock hole. Be sure the opening fits the head of the cam post.
- Use a screw driver to turn the cam lock clockwise so it locks onto the head of the cam post. Do not over tighten.



Use rubber mallet to hammer (4) feet into the bottom side (no pre-drilled hole).



Insert (8) cam screws into Panel D.



Attach the assembly of Panel B and Panel C to Panel D by inserting cam screws into the cam screw holes. Secure Panel D by using cam locks.



ASSEMBLY INSTRUCTIONS

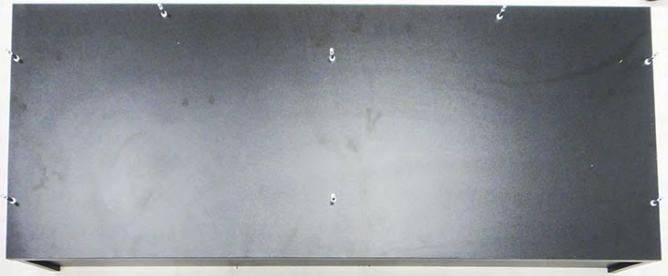
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2. STORAGE ASSEMBLY:

Parts needed:

Panel A (X1)	Cam Screw (X20)
Panel E (X1)	Cam Lock (X20)
Panel F (X2)	Door Knob (X2)
Panel G (X1)	Door Hinge (X4)
Panel H (X2)	#6X1/2" Wood Screw (X24)

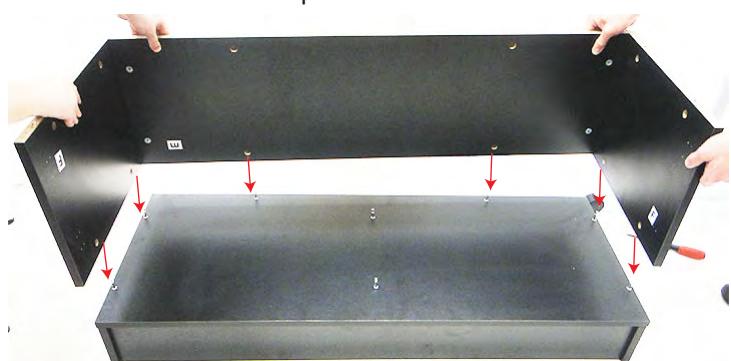
Flip over the assembled base, insert (8) cam screws into Panel D.



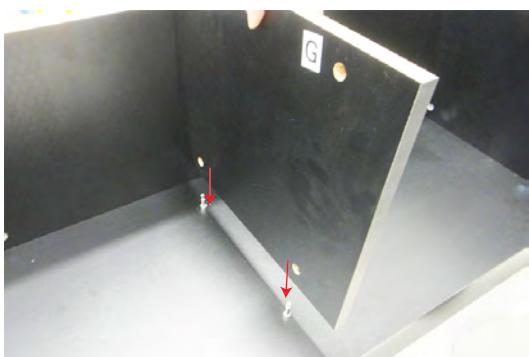
Insert (2) cam screws into Panel F. Connect a Panel F to each side of Panel E and secure them in place using cam locks.



Connect Panel E and Panel F assembly with the base by inserting cam screws into the corresponding holes, then use cam lock to lock them in place.

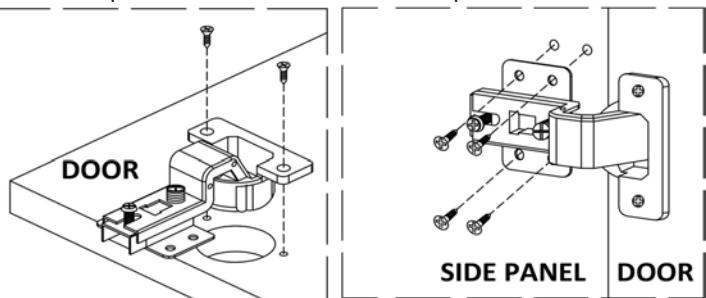


Connect Panel G with the base using the same method.

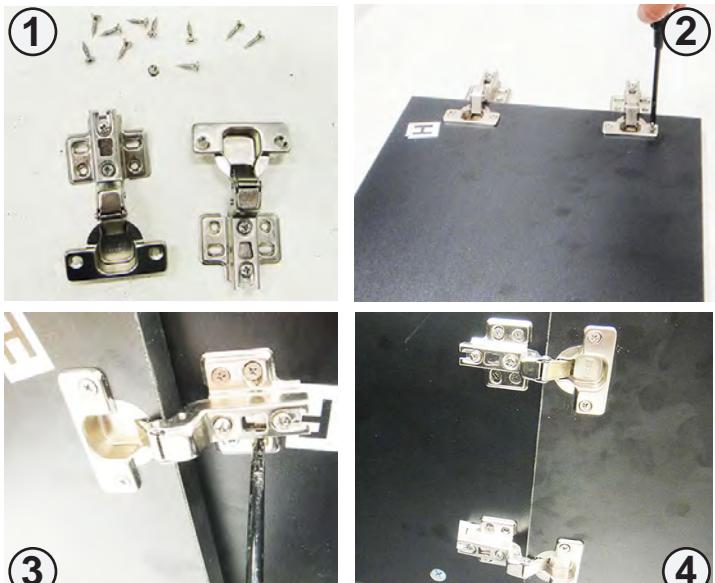


How to install concealed hinges:

- Press the hinge cup into one flat-bottomed hole in the door. Be sure the edge of the hinge is parallel with the edge of the door.
- Drive wood screws through screw holes in the flange to fix the hinge cup. Secure the other hinge cup in the 2nd bored hole in door.
- Attach the door with hinges assembled with Panel F. Align holes in the hinge plate with pre-drilled holes in Panel F. Drive wood screws into pre-drilled holes to fix the door panel.



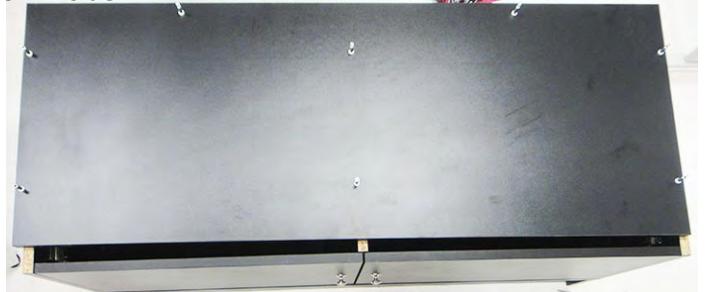
Attach Door Panel H to Side Panel F on both sides.



Attach door knob to Door Panel H on both doors.



Insert (8) cam screws into Panel A, and connect Panel A with on top of the storage assembly. Secure Panel A with cam locks from inside.



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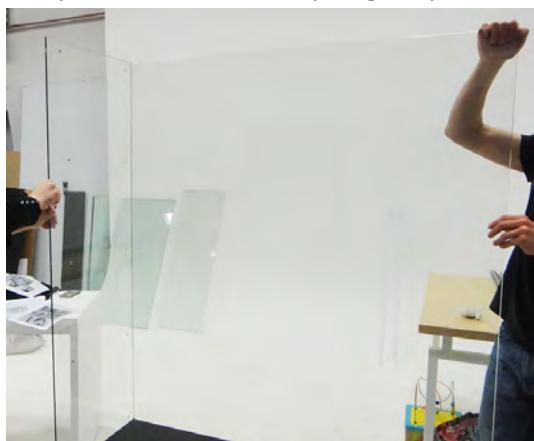
3. GLASS MODULAR ASSEMBLY:

Parts needed:

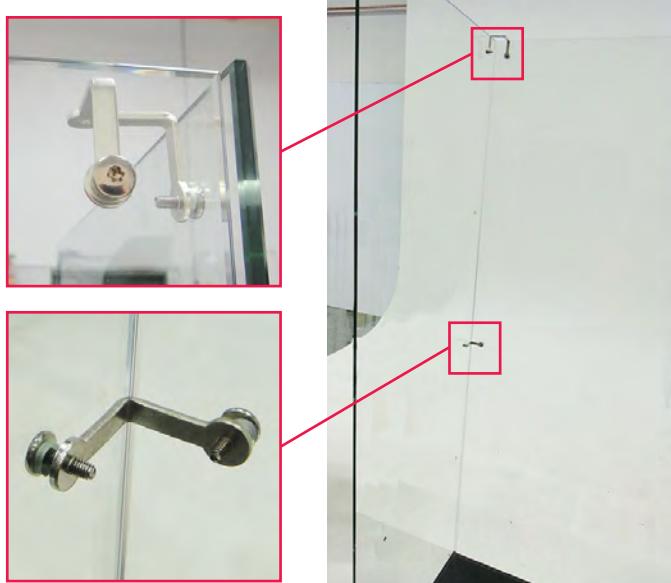
Back Glass	(X1)	Glass Corner Connector (X2)
Side Glass	(X2)	Glass Edge Connector (X8)
Top Glass	(X1)	Torx Screw X3/4" L (X28)
Glass Shelf	(X3)	#6X1/2" Pan head Wood screw (X4)
Plastic Glazing	(X3)	Glass Shelf supports Peg (X12)

Carefully lift and insert the Back Glass into the groove in Panel A at back. Insert (1) Side Glass into the side groove.

Note: Identify the front and the top of glass panels first.



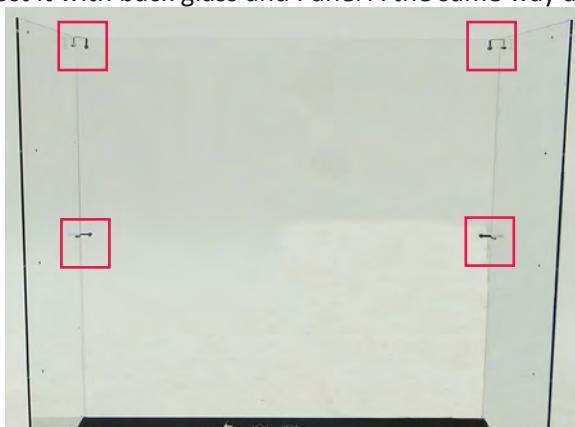
Use corner connector and torx screw 3/4" L to connect back glass and side glass at top. Use edge connector and torx screw 3/4" L to connect 2 glass panels in the middle.



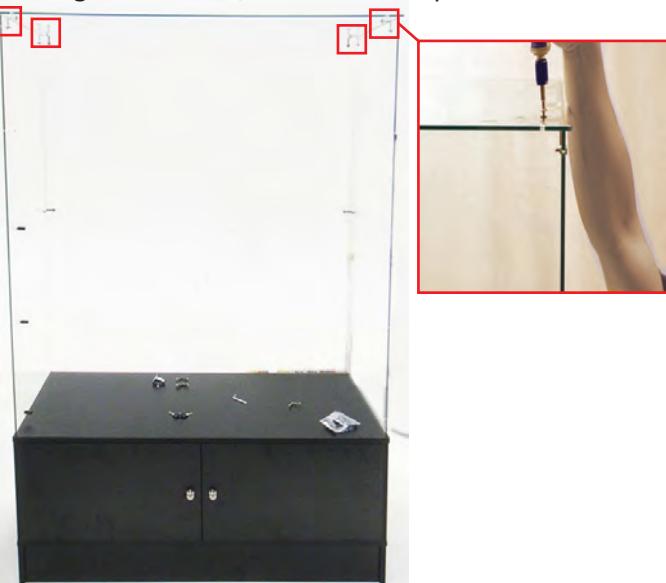
Use edge connector to connect both side glasses with Panel A with torx screw 3/4" L and pan head screw #6X1/2".



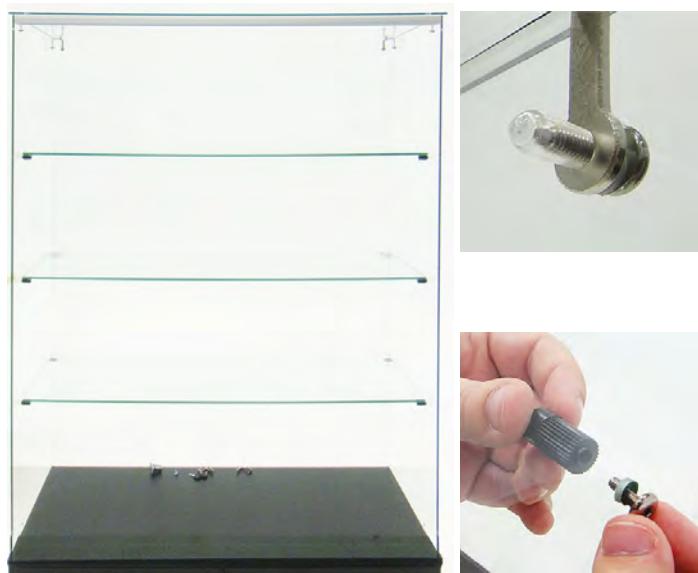
Place the 2nd side panel into the groove on other side, then connect it with back glass and Panel A the same way as above.



Identify the front of the top glass, carefully lift it up and place it on top of the assembled display case. Fix it in place by fastening torx screw 3/4" L front the top.



Install the shelf support pegs by using torx screw 3/4" through side glass on both side. Apply plastic glazings on screws inside the case. Carefully place (3) glass shelves onto the installed pegs.



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4. GLASS DOOR ASSEMBLY:

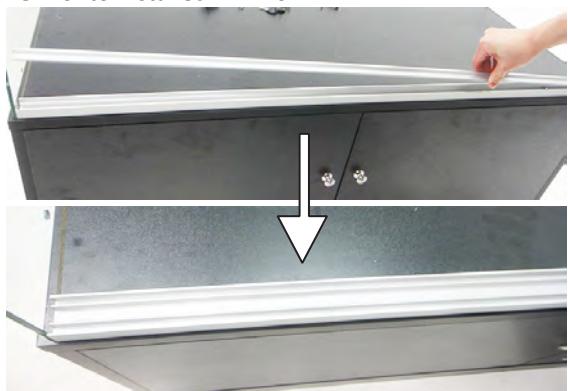
Parts needed:

Glass Door (X2)	Glass Glazing (X4)
HWI16-4 (X1)	Glass Top Guide (X4)
HWI17-4 (X1)	Torx Screw X1/2" L (X2)
HWI8-4 (X1)	#6X1/2" Pan head Wood screw (X2)
NE09034-4 (X2)	Glass Door Pull (X2)

Connect HWI16-4 with Panel A using #6X1/2" Pan Screws at top of the assembled storage.



Snap HWI8-4 onto installed HWI16-4.



Install all attached parts onto edges of the glass door panel as shown below. Repeat the step to finish assembling the other glass door.



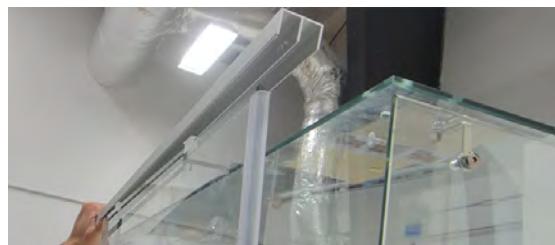
Install the lock through the hole at bottom of the assembled glass door, and secure it with (2) screws from the back.



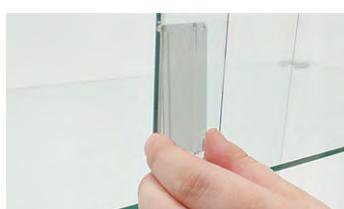
Insert both glass doors into HWI16-4 by setting the wheels onto the guide rail.



Then carefully place HWI17-4 onto the top of glass doors. Slowly push HWI 17-4 toward the display case, and align the pre-drilled holes with holes in the top glass. Fix HWI17-4 with torx screw X1/2".



Adhere door pull at the proper location on glass doors.



The assembly is finished.

