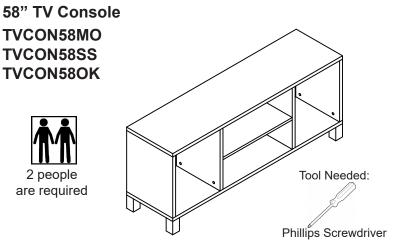
## ASSEMBLY INSTRUCTIONS





PARTS LIST					
No.	Qty.	Description			
A	1	Top Panel	H1	46	Cam Lock
В	4	Side Panel	H2	46	Cam Post a Can
с	1	Bottom Panel	НЗ	F	
D	3	Back Panel	пэ	5	Foot Bolt
E	1	Shelf	H4	4	Grommet Cap
F	5	Foot	H5	4	Grommet Sleeve

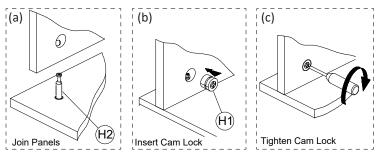
How to join 2 boards with CAM lock:

(a) Insert cam post into flat surface of a board and fix it with a screw driver. Do not over tighten. Fit the hole in the edge of the joining board over the cam post.

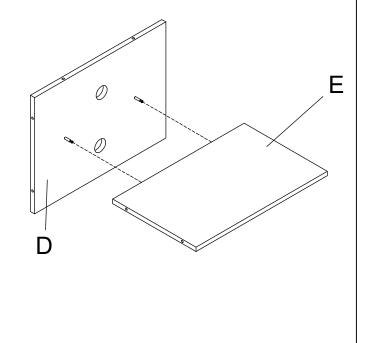
(b) Insert the cam lock into the cam hole. Be sure the opening section on the back fits the head of the cam post.

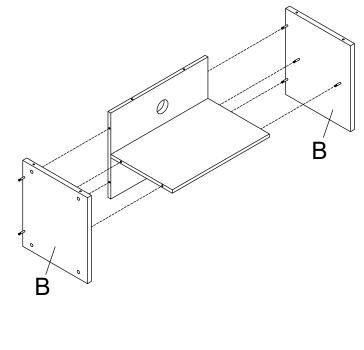
(c) Use a screw driver to turn the cam lock clockwise so it locks onto the head of the cam post. Do not over tighten.

1. Insert 2 cam posts (H2) into holes on 1 Back Panel D. Tighten only until snug. Fit cam holes in the edge of 1 Shelf E over the cam posts. Insert 2 cam locks (H1) into cam lock holes on the Shelf E, use a phillips screw driver to turn cam locks clockwise to secure cam posts. DO NOT over-tighten.



2. Insert cam posts into Panel B that has cam holes on both sides. Sandwich the assembled Panel D and E with Panel B by inserting cam posts into the cam lock holes as shown below. Insert cam locks into cam lock holes then turn cam locks clockwise with a phillips screw driver to secure cam posts.



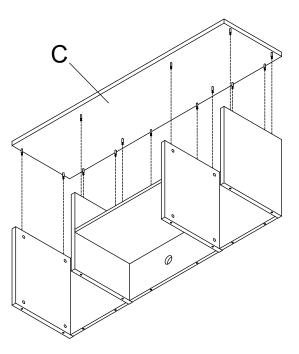


## ASSEMBLY INSTRUCTIONS



3. Insert cam posts into Panel B that has cam holes on one side. Do the same for another side Panel B. Attach 1 Panel D to the panel assembled in Step 2 and use cam locks to securely lock it in place. Attach 1 Panel B to the other side of Panel D and secure it with cam locks as shown. 0 Repeat the step to assemble the other side. 0 В 0 0 B

4. Insert 14 cam posts into the Bottom Panel C. Carefully turn the finished assembly in Step 3 upside down with the bottom side facing up. Attach Panel C to the panel assembly and secure it with cam locks.





5. Insert the remaining cam posts into the Top Panel A.

Carefully flip the finished assembly in Step 4 so the top side facing up. Insert 1 Grommet (H5) into each grommet hole on the back panel and press in until it fit snugly. Attach the Grommet Caps (H4) to the cable grommets.

Assemble the Panel A on top of it by inserting the cam posts into corresponding holes. Fix the top panel with the rest cam locks.

