## **Assembly Instructions**

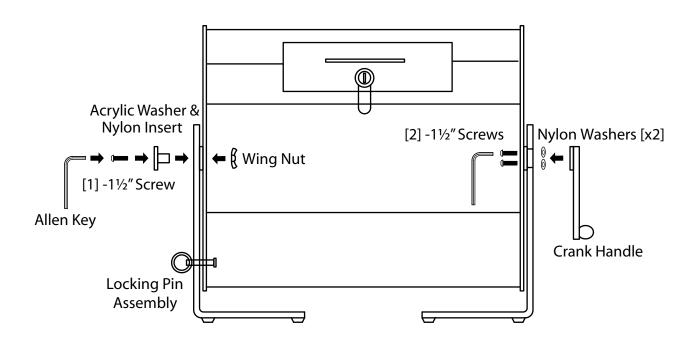
## Make Sure all parts are included before proceeding

Drum Locking Pin Base Parts [x2] Key Loop

Crank Handle Keys for Lid Lock [x2] Acrylic Washer 1½" Screws [x3]

Nylon Insert Allen Key

Wing Nut Nylon Washers [x2]



- **Step 1**: Insert the Locking pin from inside the Base and attach the Key loop through the hole in the pin.
- **Step 2**: Prepare [1]  $-1\frac{1}{2}$ " screw by sliding it into the Acrylic Washer and then into the Nylon Insert.
- **Step 3**: Attach Base with small holes by using [1] -1½" screw with the Acrylic Washer, Nylon Insert and Wing nut.
- **Step 4**: Push the locking pin into the second hole of the End Cap in the drum to hold it in position.
- **Step 5**: On the opposite end, insert the remaining [2]  $-1\frac{1}{2}$ " screws with two washers from the inside of drum and place the base over the acrylic bushing of the drum.
- **Step 6**: Carefully tighten the [2]  $1\frac{1}{2}$ " screws to the crank handle.