

## REAFRAME Assembly Instruction

The USA A-Frame & USA A1A-Frame share the same basic assembly process. Both units utilize 2 identical molded A-Frame units and 2 identical length bungee cords. The larger USA A-Frame comes with one snap off "dog bone" extender (molded onto the lower leg) utilized for building wider sign displays. The larger USA A-Frame features an additional 10mm wide channel along the A-Frame sides for accommodating thicker substrates.

### Standard Assembly:

- A** Lay both A-Frame units on a flat surface with the substrate channels facing up. Attach one of the bungee cords to both the top and bottom cleat on one of the units. On the other unit attach the bungee cord to the top cleat only, leaving one bungee end LOOSE for the next step.



*Note: If you intend to make a wider display by using the "dog-bone" extender, please review the bungee cord attachment procedure in step D.*

- B** Working with the first A-Frame unit that has the bungee cord attached at both ends, insert the two substrate panels into the appropriate channels on the long sides of this A-Frame unit. Place the second A-Frame unit over the upright sign face substrates, fitting the edges into the same size channels as the first A-Frame unit. Allow the loose end of the bungee to hang down between the sign faces.



*(Hint: For ease of assembly, tape the top edges of the sign faces together to form a tent. This helps stabilize the assembly until the remaining bungee end loop has been attached.)*

- C** Place one hand on top of the upper A-Frame unit to hold it stable. With your other hand, reach through the loop of the lower bungee cord and grab the end of the loose bungee. Pull the loose end back through the lower bungee loop being careful not to let go of it. Bring it up to meet the unused cleat on the upper A-Frame unit. Attach the bungee to the cleat and your assembly is complete.

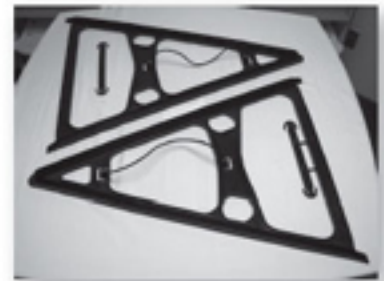


When fully assembled, the bungees will look as if crisscrossed in the middle forming a large "X." Make sure there is sufficient tension created with the bungee cords to firmly secure the sign faces in place.



### Using the "Dog Bone" Extender for wider displays:

- D** To accommodate wider substrates, the dog bone "extender" is used to hook the bungee cords to one another instead of looping them together. This assembly requires that each A-Frame unit has the bungee cords attached to both the top and bottom cleats on each of unit. Use the dog bone to hook the looped bungee cords together.



**Important Reminder:** When using corrugated substrates, orient the corrugations horizontally.