ASSEMBLY INSTRUCTIONS

BL01 Series- 8'x10' SEG WALL

DISPLAYS2GO

IMPORTANT SAFETY INFORMATION:
Please take time to read all instructions before assembling the unit. Be sure you fully understand all the steps needed to finish the installation.
Two people are required for safety.

PARTS LIST

A. Bottom Panel (with pre-drilled holes)	X2
B. Top Panel (No pre-drilled hole)	X2
C. Side Panel	X4
D. Foot Plate	X2
E. Middle Supporting Tube	X2
F. Flat Bar Connector	X8
G. Corner Connector	X8
H. Flat Head Screw	X4
I. Washer	X4
J. Hex Nut	X4
K. Hex Key	X1
L. Gloves	X4

Tools required (not included):

Phillips Screw Driver

Adjustable Wrench

NOTE:
(1). SEG frame is 8' tall and 10' wide. The assembling space must be large enough to house the entire frame.
(2). For your safety, DO NOT use a ladder when assembling the SEG wall.
(3). Plug the power supply into the outlet after finishing the assembling.

1. Lay out all extrusion panels on a clean and non-abrasive surface. Identify each part by ARROW and NUMBER marks before you begin assembly.

PART A.
2 Bottom Panels (5') with Holes pre-drilled.

PART B.
2 Top Panels (5')

PART C.
4 Side Panels (4').

2. Connect the Bottom Panels (Part A) with (2) Flat Bar Connectors (Part F).
Find the straight cut end on each panel, and insert Flat Bars Connectors into T-slots. Be sure edges of (2) panels are lined up, then tighten all pan head screws with a philips screw driver.

Connect the Top Panels (Part B) in the same way with (2) Flat Bar Connectors.

3. Assemble side panels (Part C) with Bar Connectors the same way as in Step 2.

4. Connect all assembled panels using “L” shaped Corner Connectors (Part G). Connect the marked end [1] with [1], [2] with [2] first, then connect corners with no mark. Line up the miter cuts at each corner, and tighten all screws in the bracket with Screwdriver.

5. Assemble (2) Middle Supporters (Part E) as shown below. Insert the metal fitting at the end of one supporter into the corresponding cutout in the other supporter, then twist and lock.

6. Align the assembled Middle Supporting tube with center “T” slots on the top and bottom panels. Tighten hex nuts inside the tube at both ends with hex key provided.

7. Assemble (1) Foot Plate (Part D) at the bottom of the frame by using Flat Head Screws (Part I), Washers (Part J) and Hex Nuts (Part L). Assemble the other Foot Plate the same way.

8. Put on the SEG graphics on both sides of the assembled frame. Insert the silicon edge into the corresponding groove - be sure the graphics are fully stretched.

9. Carefully lift the frame up to its standing position.